

Aneurysm Rupture Team F24toSP25_02

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Project Description

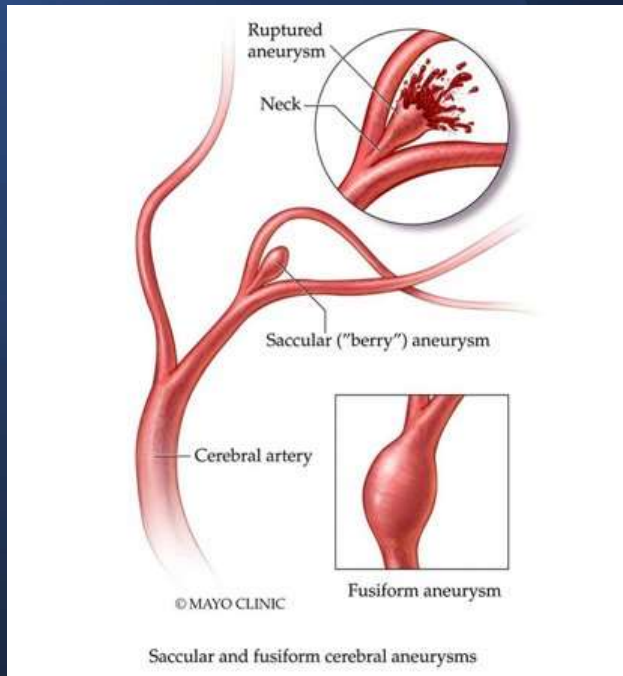
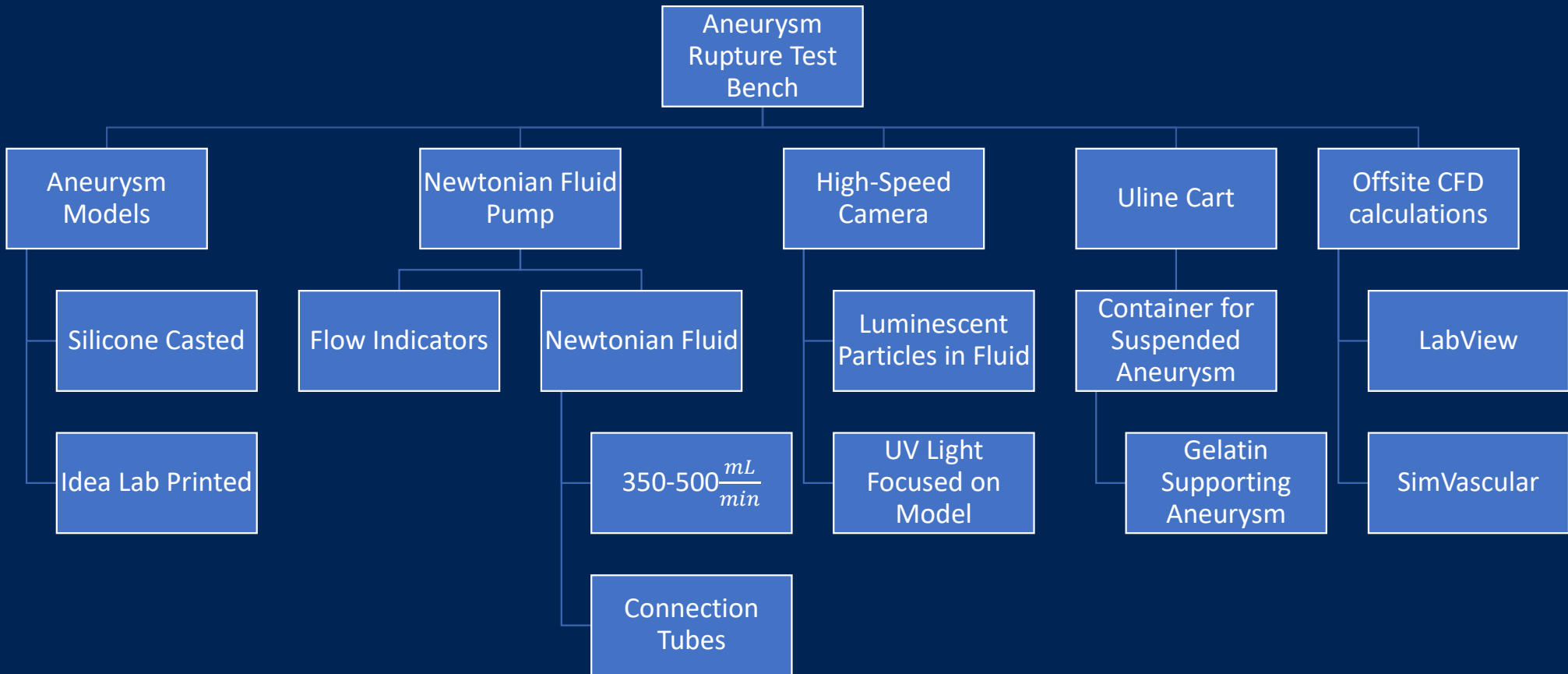


Figure 1: Aneurysm model [Mayo Clinic]

- Background:
 - Forms from a weakening of arterial walls
 - Pressure + weak walls = ballooning in the walls and aneurysm formation
 - Aneurysm rupture >> Hemorrhagic stroke >> **DEATH**
- Overview:
 - Model an aneurysm rupture using various manufacturing methods
- Currently working on:
 - Designing the geometry for the molds, the cores, and the hollow bodies
- Sponsored by: Dr. Zhongwang Dou



Concept Generations for the Support System

- Team needed to create a way to make sure that parts would not move inside mold



Figure 2: Support Concepts

Idea 1: No supports

Idea 2: Cylinder supports at the end

Idea 3: Cylinder supports along structure

Idea 4: Square supports at end of structure

Concept Generations for the Support System

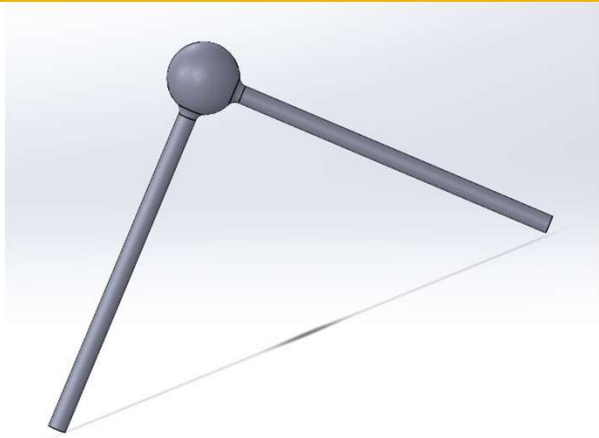


Figure 3: No Support

Advantages	Disadvantages
<ul style="list-style-type: none"> •Low production cost •Easy to design 	<ul style="list-style-type: none"> •No support •Would move inside mold •Silicone would leak out



Figure 4: Cylindrical Supports

Advantages	Disadvantages
<ul style="list-style-type: none"> •Less use of material 	<ul style="list-style-type: none"> •Silicone would leak out •Does not provide stable support

Concept Generations for the Support System



Figure 5: Cylindrical Supports along Structure

Advantages	Disadvantages
<ul style="list-style-type: none"> •Provides support throughout structure 	<ul style="list-style-type: none"> •Would create holes in silicone that would need to be filled
	<ul style="list-style-type: none"> •Silicone would leak out
	<ul style="list-style-type: none"> •More time consuming to design and print

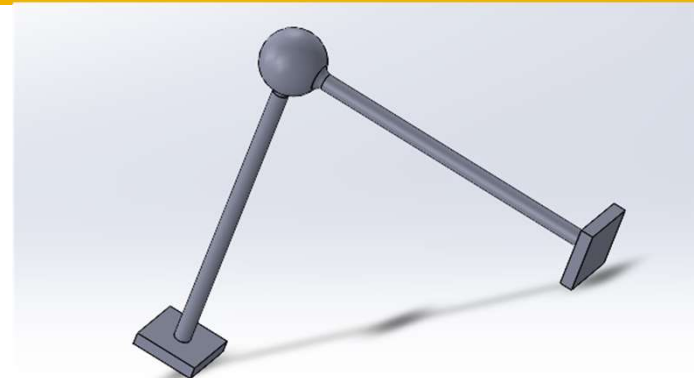


Figure 6: Square Supports

Advantages	Disadvantages
<ul style="list-style-type: none"> •No silicone leaks out 	<ul style="list-style-type: none"> •Utilizes more material
<ul style="list-style-type: none"> •Simples to design 	<ul style="list-style-type: none"> •Increased cost
<ul style="list-style-type: none"> •Will provide adequate support 	

Concept Generations for the Negative Mold

- General Requirements: create the inverse of the core with a tolerance of 0.75 mm between the core and the negative.

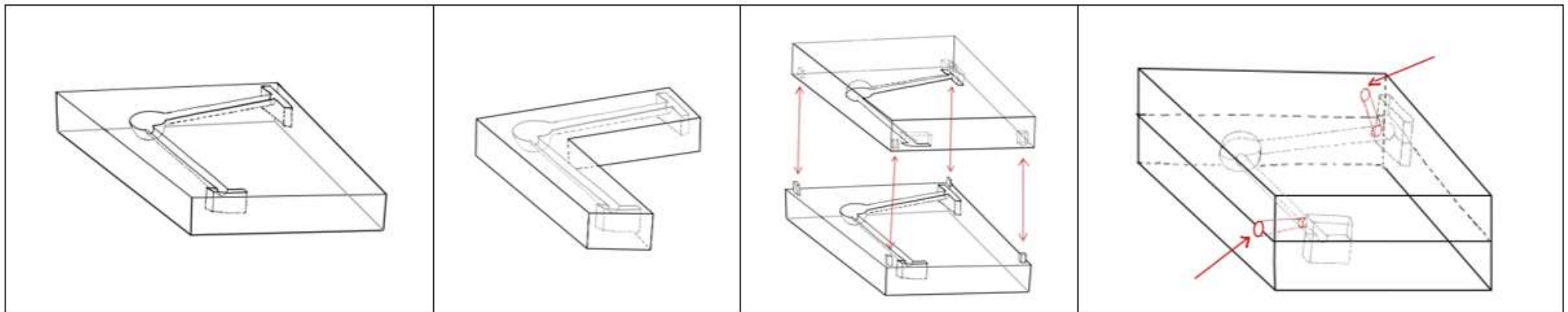


Figure 7: Negative Mold Concepts

Idea 1: Basic square negative, unshown half is mirrored

Idea 2: Negative without excess, unshown half is mirrored

Idea 3: With keys, male and female parts indicated by red arrows

Idea 4: With holes for silicone injection, indicated by red arrows

Concept Generations for the Negative Mold

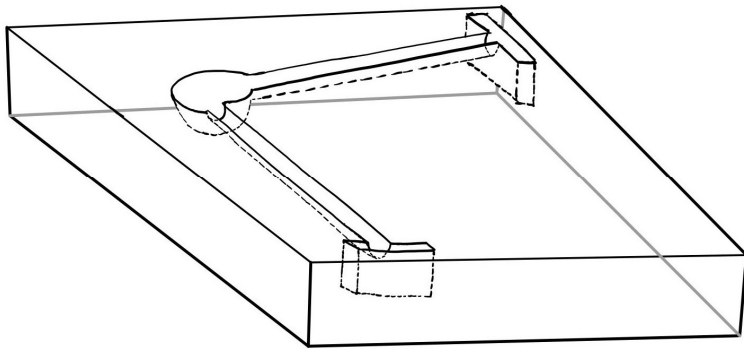


Figure 8: Basic Square Mold

Advantages	Disadvantages
<ul style="list-style-type: none"> • Sturdy • Simple 	<ul style="list-style-type: none"> • Lots of material • Parts can slide

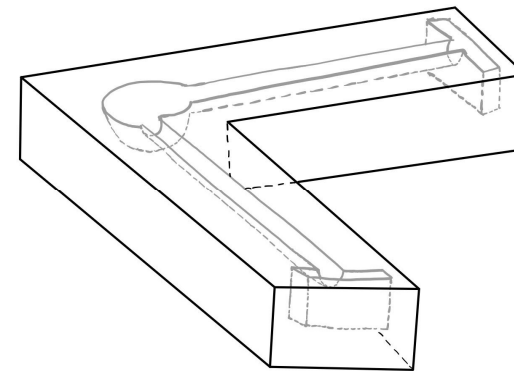


Figure 9: Mold with excess removed

Advantages	Disadvantages
<ul style="list-style-type: none"> • Less material • Still relatively simple 	<ul style="list-style-type: none"> • Smaller surface area for clamp • Parts can slide

Concept Generations for the Negative Mold

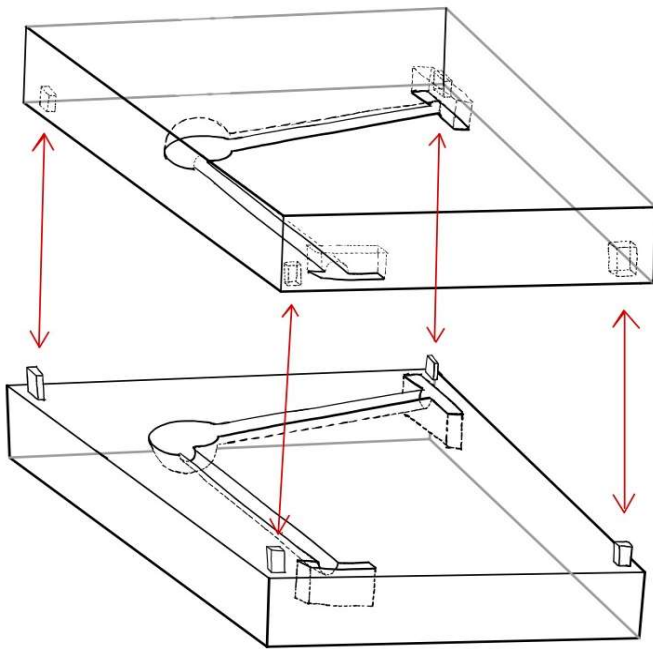


Figure 10: Mold with keys

Advantages

- Sturdy
- Parts will stay aligned

Disadvantages

- Tolerances for keys must be considered
- More difficult to separate after silicone has dried

Concept Generations for the Negative Mold

Advantages

- Less silicone leakage

Disadvantages

- Harder to apply silicone evenly
- Silicone tubes will have to be cut off of the end result making a smaller leg

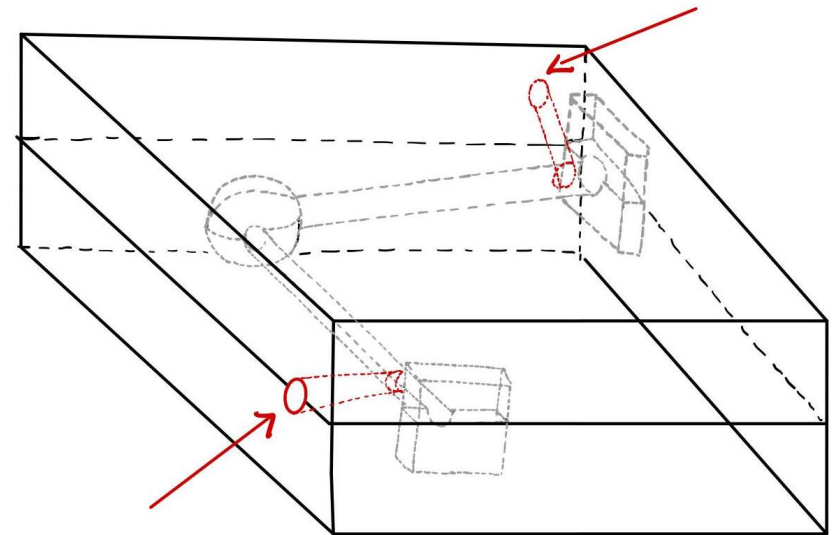
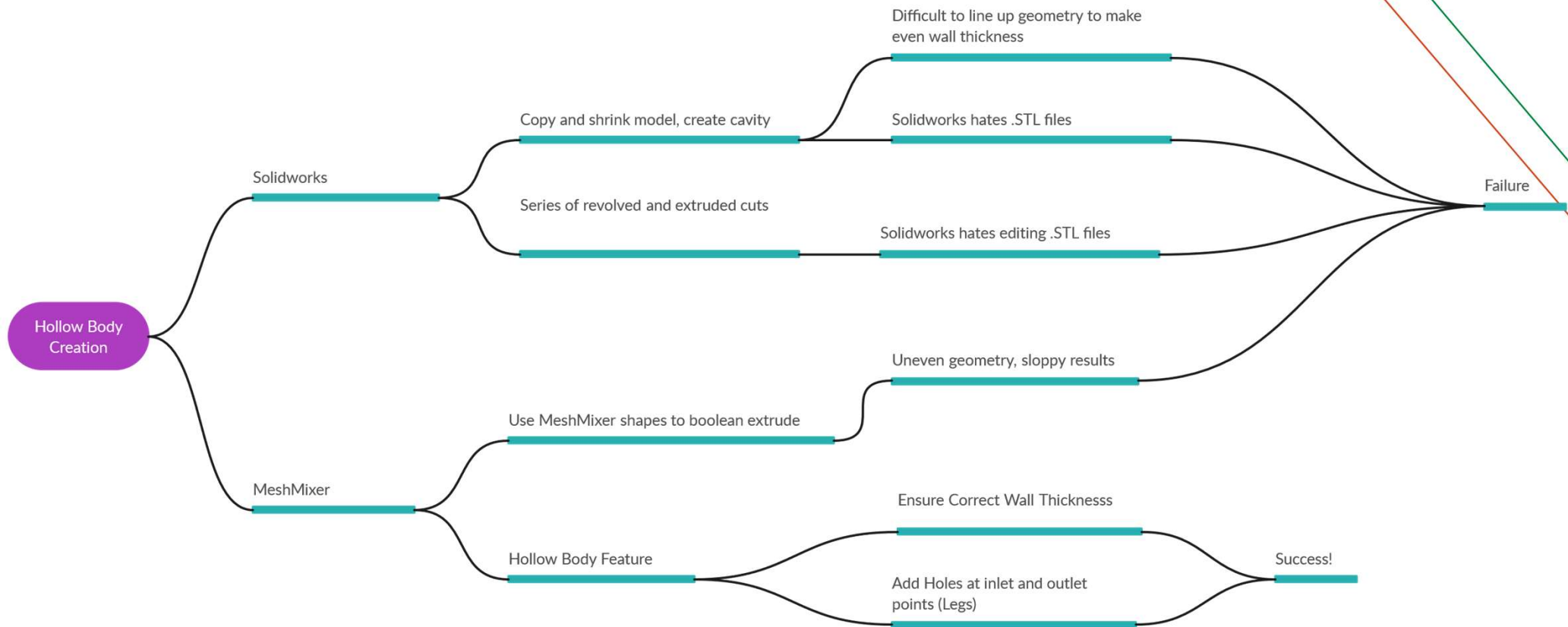


Figure 11: Mold with silicone injection holes

Concept Generations for the Hollow Core (Patient Specific)



Concept Generations (Idea 1)

Advantages

- Solidworks is fun

Disadvantages

- Solidworks makes joining STL files a pain.
- Direct Editing does not work

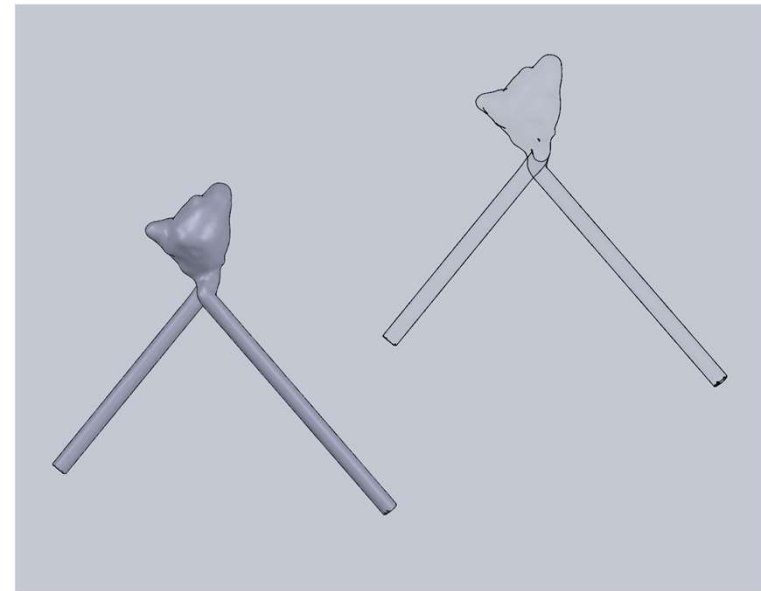


Figure 12: SolidWorks concept w/ 0.75 scaled down model (Right)

Concept Generations (Idea 2)

Advantages	Disadvantages
<ul style="list-style-type: none"><li data-bbox="65 737 197 769">• N/A	<ul style="list-style-type: none"><li data-bbox="449 737 779 769">• Look at this thing.<li data-bbox="449 786 674 867">• What was I thinking.



Figure 13: Solidworks 3D render of difficult geometry

Concept Generations (Idea 3)

Advantages

- MeshMixer subtraction is easy and repeatable.

Disadvantages

- There isn't a meshmixer shape or series of shapes long enough or precise enough to cut through aneurysm and legs.

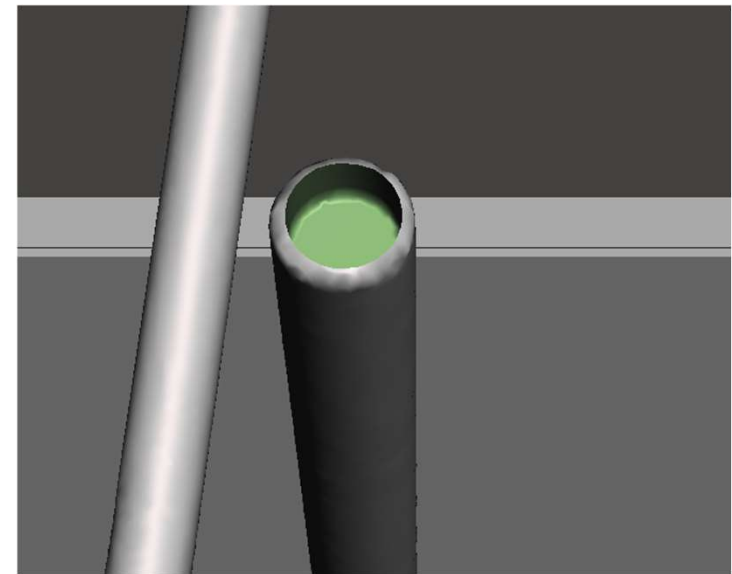


Figure 14: MeshMixer demonstration of lack of depth

Concept Generations (Idea 4)

Advantages	Disadvantages
<ul style="list-style-type: none">• MeshMixer does all the work• Set offset distance (accurate)	<ul style="list-style-type: none">• Doesn't clear the inlet/outlet

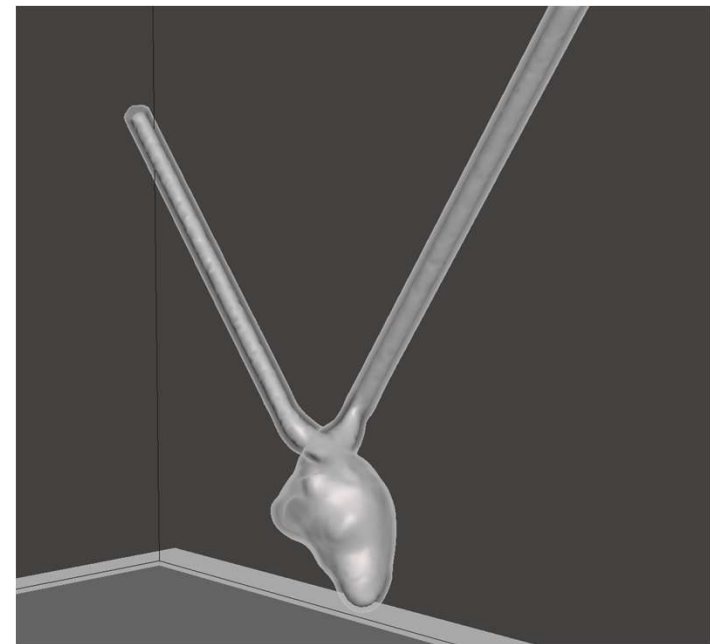


Figure 14: Hollow body (dark gray) inside 3D render (translucent)

Concept Evaluation

Criteria	Weight	No supports	Cylinder Support	Cylinder supports along structure	Square supports
Cost	4	0	-	--	-
Simplicity	2	0	-	--	-
User Friendly	3	0	0	-	0
Reusability	5	0	0	0	0
Precision	5	0	0	--	++
Effectiveness	5	0	0	-	++
Plus			0	0	2
Minus			2	5	2
Zero			5	2	2
			-2	-5	0

Figure 15: Support Evaluation

Criteria	Weight	Basic Square	Excess removed	With keys	Silicone injection holes
Cost	4	0	++	-	+
Simplicity	2	0	+	-	-
User Friendly	3	0	0	+	-
Reusability	5	0	0	0	0
Precision	5	0	0	+	0
Effectiveness	5	0	0	0	0
Plus			2	2	1
Minus			0	2	2
Zero			4	2	3
			2	0	-1

Figure 16: Negative Evaluation

Engineering Calculations

Noyes-Whitney Equation

$$\frac{dM}{dt} = \frac{D \times A \times (C_s - C)}{L}$$

DM/dt = rate of mass dissolved per unit time

D = diffusion coefficient

A = Surface area

C_s = saturation concentration

C = concentration of solute in solvent at time

L = thickness of boundary layer

- Assuming diffusion coefficient of $D \approx 1 \times 10^{-9} \text{ m}^2/\text{s}$ and saturation concentration of 0.1 g/mL, it would take approximately 40 hours for resin prints to completely dissolve in water

Engineering Calculations

Laplace's Law

Wall tension: $T = \frac{PR}{2}$ [2]

- $T = \frac{13333.52Pa \times 0.010m}{2} = 66.67Pa \times m$

Wall Stress: $\sigma = \frac{Pr}{2w}$ [3]

- $\sigma = \frac{13333.52Pa \times 0.010m}{2(0.0075m)}$

- $\sigma = 4444.51Pa$

T = tension

P = internal pressure

R = radius

P = internal pressure

r = radius

w = wall thickness

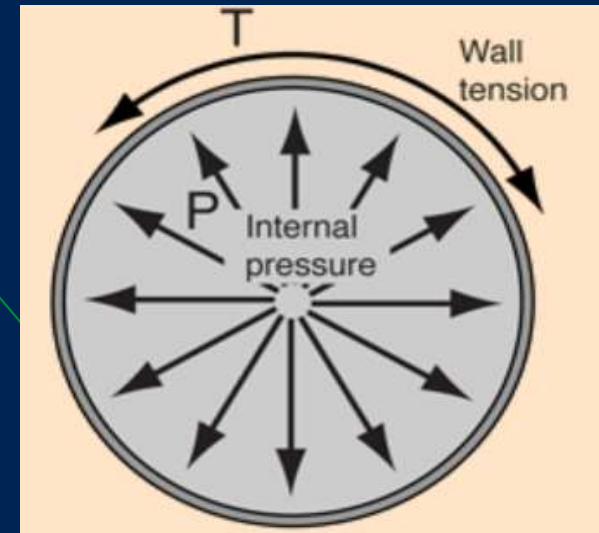


Figure 17: Laplace's Law for a sphere

Engineering Calculations

Poiseuille Flow (assuming laminar flow):

$$\tau_w = \frac{4\mu Q}{\pi R^3}$$

- μ = Dynamic Viscosity (of fluid $Pa \cdot s$)
- Q = Volumetric flow rate of blood ($\frac{m^3}{s}$) = $342 \frac{mL}{min}$
- R = Blood Vessel Radius (m)

$$\tau_w = \frac{4 \times 0.0035 \text{ Pa}\cdot\text{s} \times 5.713 \times 10^{-6} \frac{m^3}{s}}{\pi \times (0.005195m)^3}$$

$$\tau_w = 0.182 \text{ Pa}$$

- Areas with low shear stress ($\tau_w < 0.4Pa$) are more prone to enlargement and potential rupture.

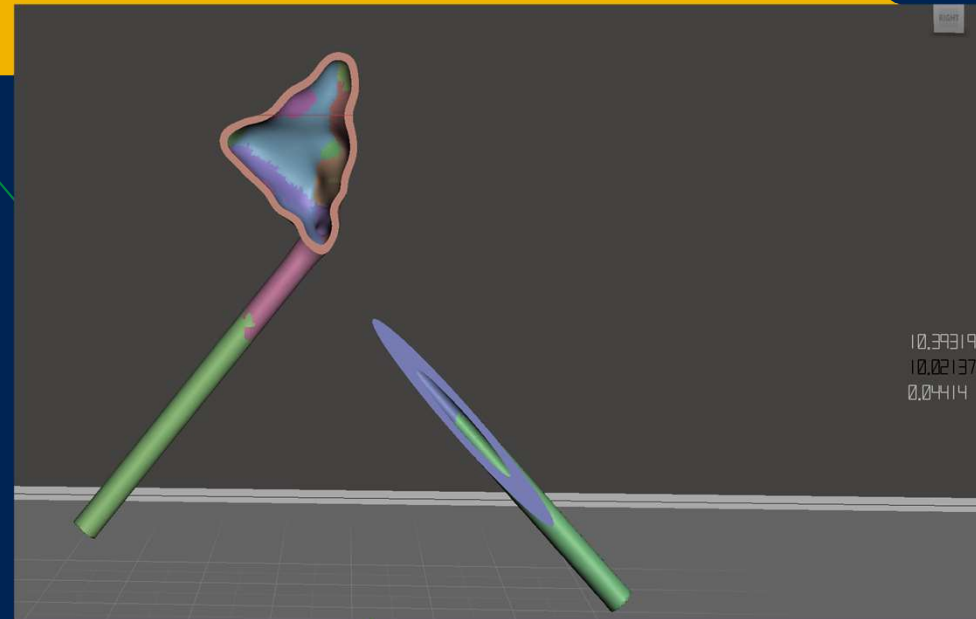


Figure 18: Cross section of Patient Specific aneurysm to find diameter

SimVascular

- Simulation program useful for mapping and measuring blood flow.
- Will be useful to do hemodynamic calculations involving velocity gradients and vectors once program is fully set up and running.
- Program also works for MRI scan files.
 - Useful for directly mapping and measuring flow from patient aneurysms for quick risk diagnosis turnaround.

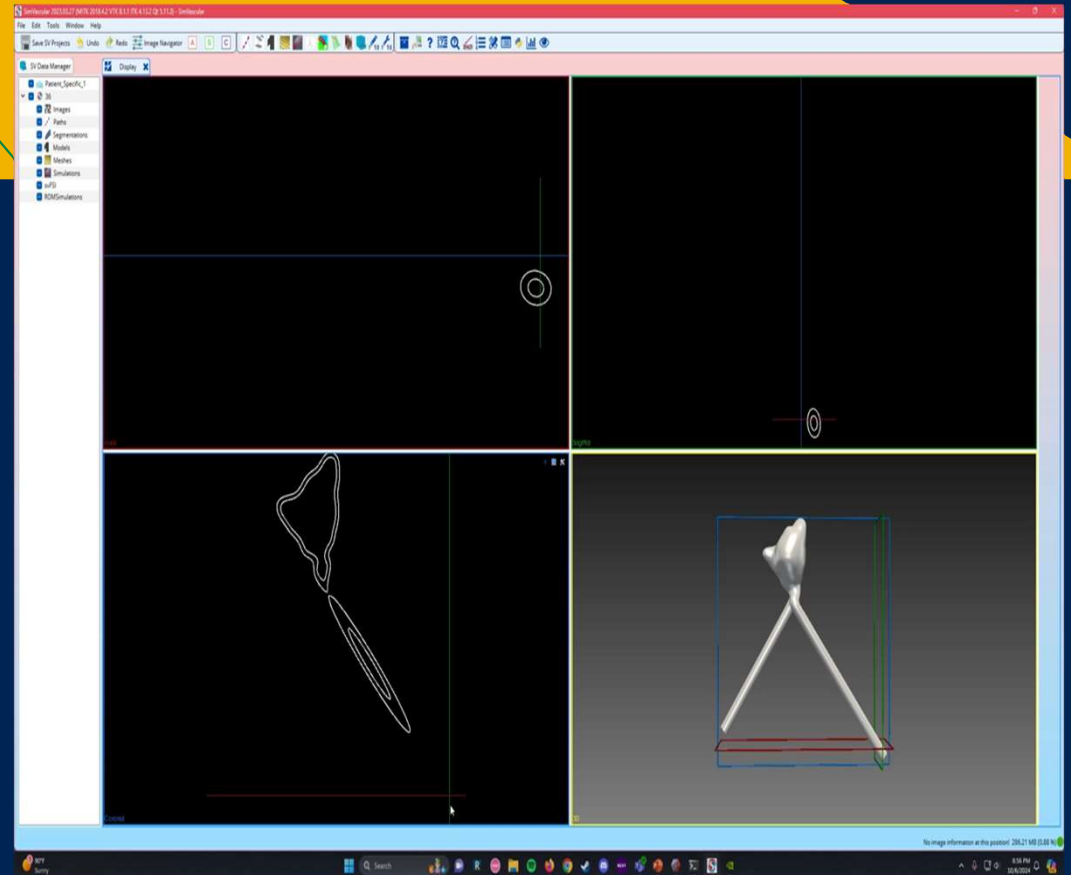


Figure 19: SimVascular Screen

Schedule

Cerebral Aneurysm Rupture Project Schedule

Northern Arizona University Team F24toS25_02

Project Start Date 8/26/2024 (Monday) Display Week 1
 Project Lead Anna Mellin

WBS	TASK	LEAD	START	END	DAYS	% DONE	WORK DAYS
1	Hardware Model		Mon 8/26/24	Thu 12/12/24	109	19%	79
1.1	Develop Casting model		Wed 9/11/24	Sun 11/10/24	35	60%	43
1.1.1	Obtain Core Models		Wed 9/11/24	Wed 9/18/24	7	100%	6
1.1.2	Add supports to models		Thu 9/19/24	Tue 9/24/24	5	100%	4
1.1.3	Create model negatives		Thu 9/19/24	Tue 9/24/24	5	70%	4
1.2	Perfect Casting model and rapid produce		Mon 11/11/24	Wed 1/08/25	59	0%	43
1.3	Learn Resin Printer		Fri 9/13/24	Fri 9/13/24	1	100%	1
1.4	Preview Becker's Model		Mon 9/16/24	Mon 9/16/24	1	100%	1
1.5	Develop 3D Printed model		Thu 9/26/24	Tue 10/15/24	20	60%	14
1.5.1	Create Hollow Model		Thu 9/19/24	Tue 9/24/24	5	100%	4
1.6	Perfect 3D Printed model		Tue 10/15/24	Thu 12/12/24	59	10%	43

Figure 20: Gantt Chart Additions

Budget

Budget	\$1,000
Fundraising Needed	\$100
Fundraising Obtained	\$771.25
Expenses	\$150
Total	\$850

Figure 21: Budget

Donation	From Who	Amount
3D Printer	Dr.Dou (Pheatt Award)	\$271.25
Pump	Dr.Dou	\$500
Total		\$771.25

Figure 22: Donations

Expected Future Expenses	\$370
Total Left For Budget After Expected Expenses	\$480

Figure 23: Expected Future Expenses

- Total does not include donated material
- Future expenses are estimations for future 3D prints as well as a cart purchase

BoM

BOM Level	Part Name	Unit Cost	Quantity	Total Cost
1	Water Soluable Resin	\$0.75/G of material	50G per iteration for vessels, 150G per iteration for molds	\$150 per iteration
2	Soft material print from idea lab	\$31.35	2	\$62.70
3	Silicone	\$500	1	\$500
				712.7

Figure 24: Bill of Materials

THANK YOU

References

- [1] J. X. Lu, “Biochemistry, dissolution and solubility,” StatPearls [Internet]., <https://www.ncbi.nlm.nih.gov/books/NBK431100/> (accessed Oct. 6, 2024).
- [2] R. Nave, “Pressure,” *hyperphysics.phy-astr.gsu.edu*.
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- [4] “SimVascular,” *simvascular.github.io*.
- [5] The Engineering Toolbox, “Dynamic Viscosity of common Liquids,” *Engineeringtoolbox.com*, 2019.
- [6] F. M. White, *Fluid Mechanics*, 7th ed. McGraw Hill, 2011.