SAE Baja ‘24
Rear End

66% Hardware Check

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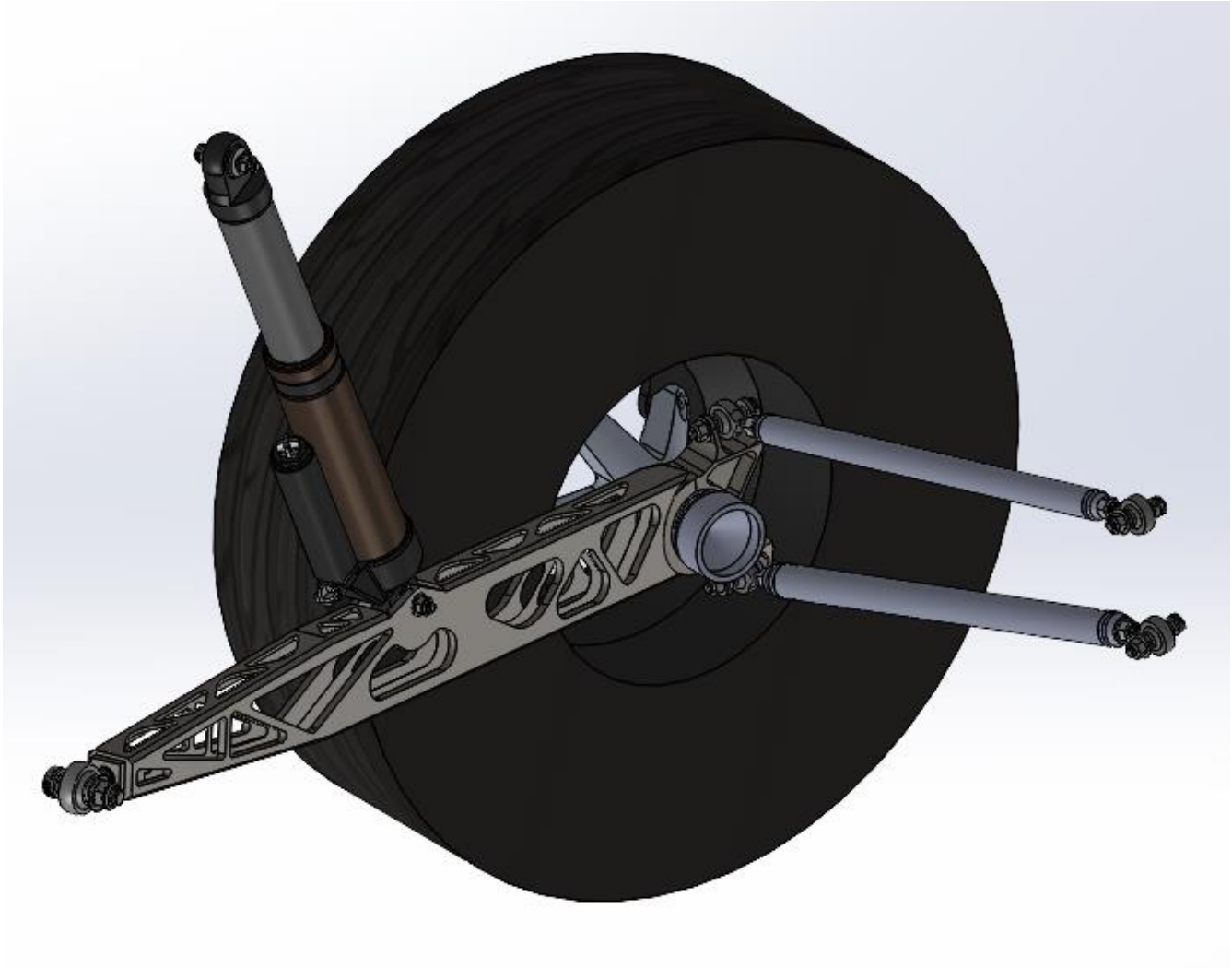
Design Efforts

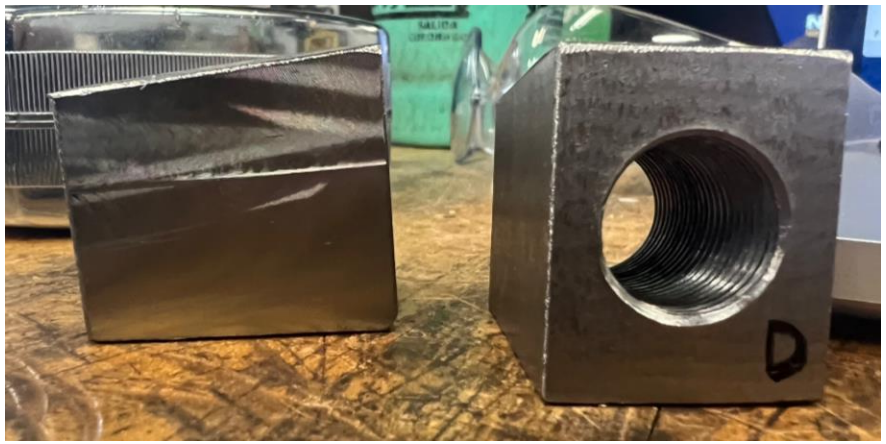


Purchasing Plan

Part Name	Quantity	Cost	Total Cost	Material	Purchase/Made	Vender	Vender Part Number
Trailing Link Laser Cut	10	N/A	N/A	1/4" A36 Steel Plate	Sponsored	VROOM	N/A
Trailing Link Weld	2	N/A	N/A	1/4" A36 Steel Plate	Made	NAU SAE Baja	N/A
Trailing Link Rod End Spacer	4	N/A	N/A	6061-T6 Aluminum	Made	NAU SAE Baja	N/A
Trailing Link Rod End Insert	2	N/A	N/A	A36 Steel	Made	NAU SAE Baja	N/A
Shock Spacer	8	N/A	N/A	6061-T6 Aluminum	Made	NAU SAE Baja	N/A
Float 3 EVOL RC2 Shock	2	N/A	N/A	Magnesium	Own	NAU SAE Baja	N/A
Wheel	2	N/A	N/A	Steel	Own	NAU SAE Baja	N/A
Tire	2	N/A	N/A	Rubber	Own	NAU SAE Baja	N/A
Yamaha Grizzly 350 CV						ıy	YFM350FGI
SKF Deep Groove Bearing						zon	B00L5DC82E
Wheel Hub Spacer						E Baja	N/A
Rear Wheel Hub						E Baja	N/A
Yamaha Grizzly 350 Wheel Hub						ıy	5FU-F5377-11-00
Rear Knuckle						E Baja	N/A
5/8" Ball Joint Rod End with Nut - RH						er-Carr	4237N107
3/8" Super-Swivel Ball Joint Rod End - LH (r						er-Carr	6960T23
3/8" Super-Swivel Ball Joint Rod End -						er-Carr	6960T23
5/8"-1.25" Shoulder Screws						State	10STCP-0630150
3/8"-1.25" Shoulder Screws						State	10STCP-0380125
3/8"-1.5" Shoulder Screws						State	10STCP-0380150
5/16"-18 Nylon-Insert Flange Locknu						State	08N8CY-031
1/2"-13 Nylon-Insert Flange Locknu						State	08N8CY-050
Steel Camber Link Insert						E Baja	N/A
Steel Camber Link						tion Supply	TBE-25.4-.9-1200-4130
Steel Camber Link Weld	2	N/A	N/A	Welding Wire	Made	NAU SAE Baja	N/A
Carbon Fiber Camber Link Insert	4	N/A	N/A	6061-T6 Aluminum	Made	NAU SAE Baja	N/A
Carbon Fiber Camber Link	2	20.95	41.9	Roll Wrapped Carbon Fiber	Purchase	Amazon	B0791XDV7W
Epoxy	1	47.01	47.01	Epoxy Resin	Purchase	Amazon	21200822254
Carbon Fiber Camber Link Glue	2	N/A	N/A	Roll Wrapped Carbon Fiber	Made	NAU SAE Baja	N/A
Wheel Stud and Lugnuts	2	38.95	77.89	Titanium	Purchase	Ti64	366
LH 3/8-24 jam Nuts	8	15.51	15.51	steel	purchase	homeco	99612A119
TOTAL PARTS:	111						
TOTAL COST:	568.51						

Designed Percent	100
Total Purchased Parts	77
Complete parts purchased	67
Purchased percent	87.0
Manufactured Parts:	34
Total Manufacturing Time:	89.5
Completed Manufacturing time:	55
Manufactured Percent:	61.5

Manufacturing Plan



Manufacturing Plan

Weld Inserts to tubing

Cut inserts to size of CF Tubing

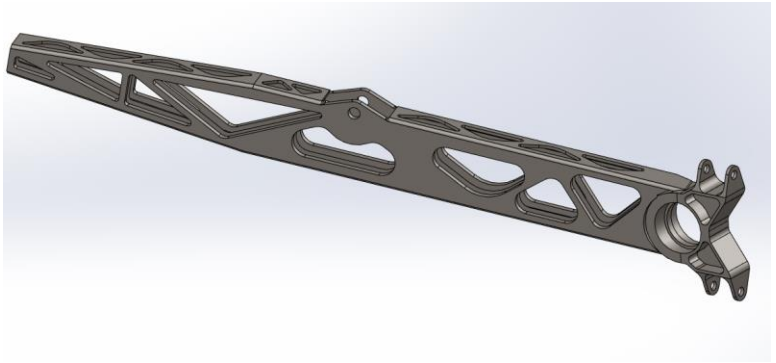
Next Steps

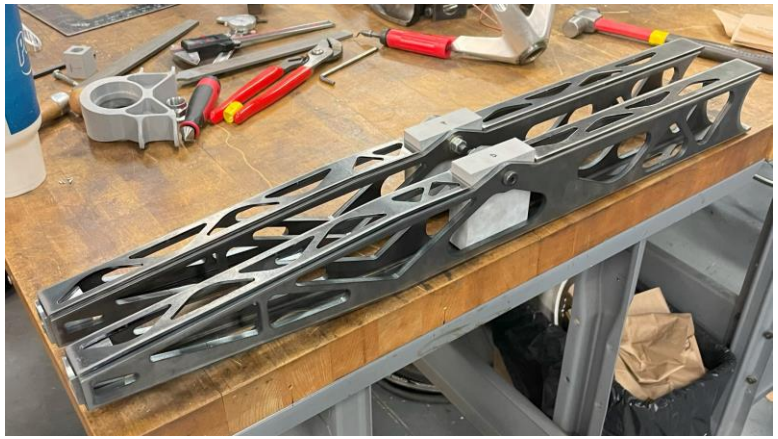
Knurling, drilling, tapping, and cutting radius on aluminum inserts

Fastening aluminum inserts to carbon fiber tubing

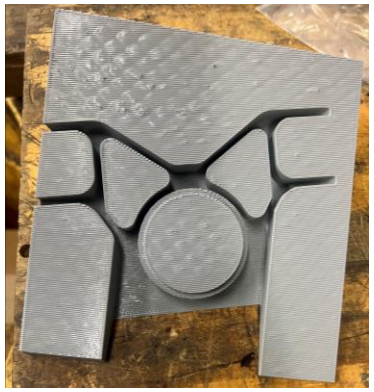
Manufacturing Spacers for proper fitment to the chassis tabs

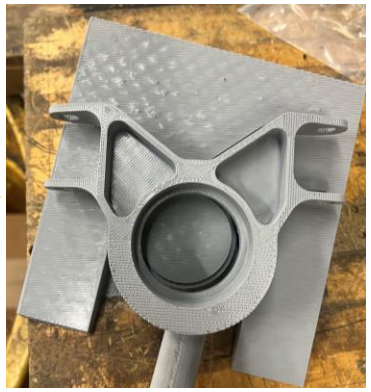
Manufacturing Plan





Welding knuckle to arm





Current Rear Assembly Progress

Gantt Chart Updates

TASK	ASSIGNED TO	PROGRESS	START	END
Trailing Arm / shock				
Trailing links	Lars	66%	1/16/24	2/25/24
Shock spacers	Lars	70%	1/31/24	2/14/24
Shocks	Lars	95%	1/31/24	1/31/24
Trailing rod end spacers	Lars	0%	2/15/24	2/29/24
Trailing rod end inserts	Seth	100%	2/5/24	2/14/24
Trailing rod ends	Lars	100%	2/5/24	2/19/24
Trailing arm jig	Seth	50%	1/31/24	2/10/24
Camber Links				
Camber links	Joey	65%	1/31/24	2/14/24
Camber rod end spacers	Joey	20%	2/14/24	2/23/24
Camber rod end inserts	Joey	70%	2/19/24	2/23/24
Camber rod ends	Joey	95%	2/1/24	2/5/24
Pivot Hardware	Joey / Seth	100%	2/19/24	3/1/24
CV Shaft / Hardware / Spacer, Miscellaneous				
Knuckle	Team	50%	1/31/24	2/11/24
CV bearings	Seth	100%	1/31/24	2/16/24
Hubs	Seth	100%	1/31/24	2/16/24
Wheels / Tires	Seth	100%	1/31/24	2/1/24
Wheel nuts/screws	Seth	33%	1/31/24	2/25/24
CV hardware	Seth	0%	2/25/24	3/4/24