Stirling Cryocooler

Faiez Alazmi Ahmad Althomali John Wiley Luis Gardetto Abdulrahman Alazemi

Project Description

Design and build a benchtop demonstration device that utilizes a Free Piston Stirling Cryocooler (FPSC).

Experimental model will explore thermodynamic properties of Stirling Cycle with variable inputs, to be used within Experimental Methods Laboratory (ME 495)

Client: Dr. David Trevas

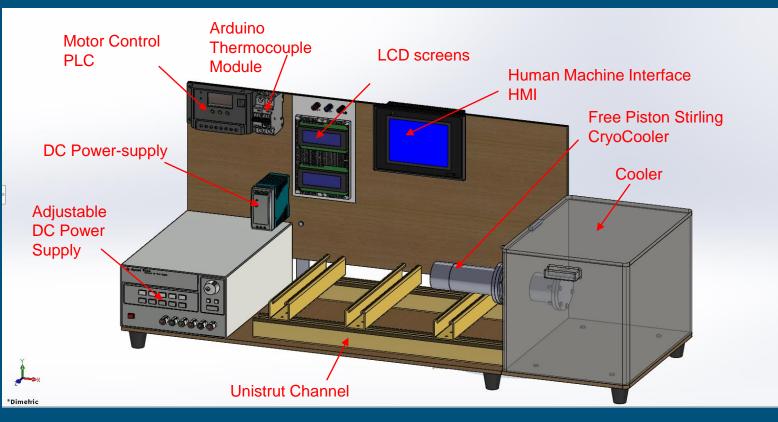
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Update

- Display Framework is built
- Motor controller is configured and functional
- Linear actuator (Solenoid) purchased.
- Refined Solidworks parts and created detailed shop drawings.
- Manufacturing process underway.
- Arduino thermocouples operable (can operate up to 8)

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Main Display Framework in SolidWorks



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Changes Since Last Presentation





- Demonstration Framework Built
- Process Logic Controller (PLC) Installed
- Human-Machine Interface (HMI) Installed
- Arduino/K-Type Thermocouples Operable
- Arduino/Pressure Sensor in progress.
- Part Manufacturing Underway (98C)

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Moving Forward

Parts Manufactured so far: Inner cylinder, displacer, piston, shaft, motor mount, display assembly.

Parts That Still Need Fabrication: Outer shell, solenoid housing, cooler heatsink.

Testing Plan: Operation once assembled, Refine and adjust to meet CR's, ER's.

Contingencies: Motor mount, orientation of Piston/Cylinder.

What is Left to be done? Bolt holes/fasteners (CNC), Regenerator assembly, Displacer Assembly (magnets), Arduino interfaces, (Temp/Pressure) displays, cold chamber configuration.



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Budget

Expense	Cost totals	Actual Cost	Total	Budget Ceiling \$1500
Research and Development	\$537.90	\$537.90		
Parts and Materials	\$447.28	\$447.28	\$985.18	\$514.82
Donated Components (PLC, HMI)	\$2089.86	\$0	\$3075.04	

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Gantt Chart

🕼 Gantt 🙀 Resources Chart																
画 画 ♠ ♥ % %				Zoom In Zoom Out Today 👻 - Past Future - Show critical path Baselines												
GANTT Project				2018												
Name	Begin date	End date	Week 36 9/2/19	Week 37 99/18	Week 38 9/19/19	Week 39 9/23/18	Week 40 9/00/19	Week 41 10/7/19	Week 42 10/14/18	Week 43 10/21/18	Week 44 10/29/18	Week 45	Week 46	Week 47 11/19/19	Week 48 11/25/18	Week 49 12/2/19
 Material Purchasing 	9/3/18	10/31/18	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			mmmmm	mmmmm		mmmmm	mmmmm	mmmmm.					
 Motor 	9/3/18	10/2/18														
 regenerator material 	9/19/18	9/25/18														
 Rulon Seal 	9/19/18	9/28/18														
 Cylinder Material 	9/19/18	9/28/18														
 Heat Sink 	9/19/18	10/31/18														
CAD	9/6/18	10/23/18														
 Technical Analyses 	9/19/18	10/12/18						unnnunnnn								
 Stress analysis on pressurized cylinder 	9/19/18	10/12/18							2							
 Cooler Space Existing Design Analysis 	9/19/18	10/12/18			11/////				8							
 Motor/piston interface 	9/19/18	10/12/18							2							
 Expected Work and Volume correlation 	9/19/18	10/12/18			11/////				2							
 Force & PWM Analysis 	9/25/18	10/12/18				1///////			8							
 Advanced Shop Training 	10/1/18	10/31/18									///////////////////////////////////////					
 Manufacturing 	10/10/18	11/6/18														
 Drill: holes (cylinder) 	10/10/18	11/6/18														
 Weld: Sealed Valve 	10/10/18	11/6/18									•					
 Lathe: Displacer Apparatus 	10/10/18	11/6/18														
 Lathe: Internal & Outer Cylinder 	10/11/18	11/6/18									-					
 Lathe: threads 	10/15/18	11/6/18														
 New Drive System 	10/16/18	11/6/18														
 Arduino Code 	10/24/18	11/16/18												-		
 Motor Control 	10/24/18	11/15/18														
• Temperature & Pressure Sensor	10/29/18	11/16/18												-		
 Calibration 	10/29/18	11/16/18														
— • Testing	11/1/18	11/16/18									-			-		
 Pressure and Temperature Data 	11/1/18	11/16/18									-			-		
 COP 	11/1/18	11/16/18														
 Power Consumption 	11/1/18	11/16/18														

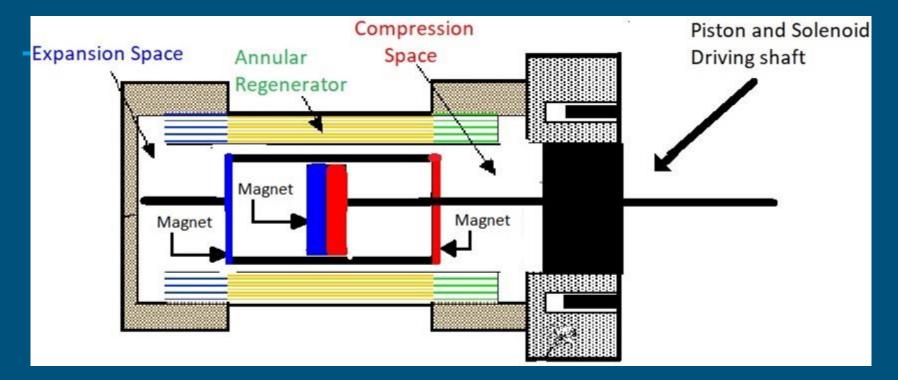
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Individual Duties

Luis : Arduino, pressure and temperature sensor, LCD Interface coding. Ahmad : Solid work modeling, manufacturing parts. John : Hermetic Power Connector, manufacturing parts. Abdulrahman : LCD Interface coding, Heat sink design/build. Faiez : Designing the cooling vessel, Heat sink design/build.

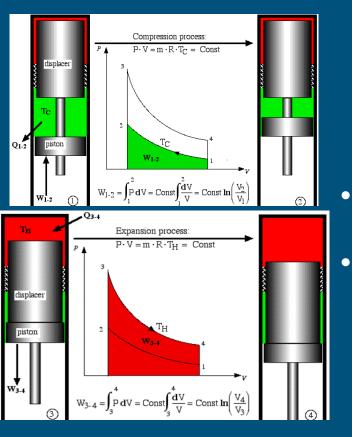
> Abdulrahman Alazemi Oct 29 2018

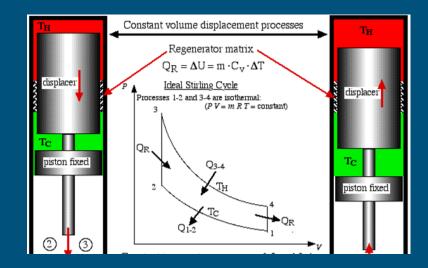
Simplified Internal Cylinder Representation



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Stirling Cycle Reality

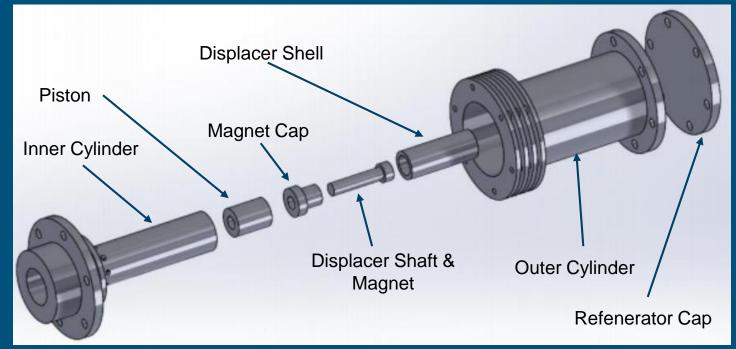




- The Stirling cycle can be idealized to approximate and comprehend the actual behavior of a real Stirling cycle.
 - These images show the discrete steps in this idealized process
- The real Stirling Cycle will have a p-V diagram that is elliptically shaped.
 - The idealized cycle isn't elliptically shaped due to:
 - Isothermal Expansion and Compression aren't really isothermal
 - Compression/Expansion & displacer displacement happen
 Simultaneously in a real system

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Sub-Systems



- Original vs. Already Present in Society
 - Free-Piston: Magnet
 - Outer and Inner Cylinder: Free Piston
 - **Solenoid:** Pressure Range

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Hardware Review 2



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Questions?