

# Fall Protection System

Mark Rubalcava Jack Olsen Andrew Strelow Adrian Rodriguez



April 25, 2017

# Project Description



Figure 1: Biodex NxStep [1]

- Sponsor of project: Zach Lerner, Ph.D.
  - Director of NAU's
    - Biomechatronics Laboratory
- For participants with neuromuscular deficits caused by strokes, spinal cord injuries, cerebral palsy, etc.
- Intended for fall protection during gait studies
- Commercial systems are expensive and can be difficult to integrate



Figure 2: SafeGait 360 [2]



# Final Design

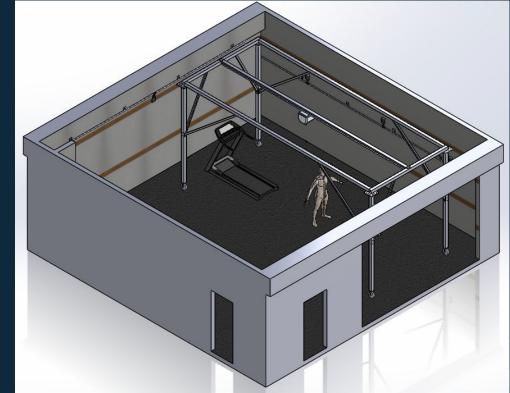
- Structure Dimension 24'X10'X11' Four columns with wheels
- Centralized H-Beam as track for trolley attachment

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 Truss support beams fastened to each column for increased structural integrity



# Final Design



Implementation of System

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- Assemble/Disassemble Structure
- Trolley Mechanism
- Tether attaches to Fall Protection System
- Patient attaches harness to carabiners which attach to tether
- Wheels at structure base lock/unlock for mobility
- 30'X30'X12' Room Dimensions

# Design Requirements

#### Table 1: Customer Requirements

Customer					
Requirement #	Customer Requirements	Relative Importance (1-5)			
1	Safety	4			
2	Treadmill Compatible	4			
3	Must Move 5 meters	4			
4	Easy to Operate	4			
5	Cost to Build	3			
6	Non-Obstructive/Low Profile	3			
7	Un-weighted System (Zero Tensions)	3			
8	Comfortability	3			
9	Minimal Mainenance	3			
10	Reliability	3			
11	Adjustability	3			
12	Non-Reflective	2			
13	Durability	2			

- Safety
  - Structure is composed of high strength steel, heavy duty tether, customized trolley
- Treadmill Compatible
  - Wheels allow for system to be positioned over treadmill
- Must move 5 meters (16.4 ft)
  - Structure length dimension is 24 ft
- Easy to Operate
  - Patient attaches to tether via high strength carabiners
  - Structure assembled/disassembled with bolts and nuts
  - Wheels allow for positioning within lab
  - Can be locked in set location

Jack, April 25, 2017, Support System, 5

### Schedule

Task Name 👻	Duration .	Start 🗸	Finish 👻	Apr 9, '17 S S M T W T F S	Apr 16, '17     Apr 23, '17     Apr 30, '17       S     M     T     W     T     F     S     M     T     W     T     F     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T     F     S     S     M     T     W     T <t< th=""></t<>
⊿ 3.0 Final Proposal	14 days	Mon 4/3/17	Mon 5/1/17		
3.1 Testing Procedures	6 days	Mon 4/3/17	Thu 4/13/17	Tea	m
3.2 Design Links	7 days	Mon 4/3/17	Mon 4/17/17		Team
3.3 Design Selected	4 days	Mon 4/3/17	Mon 4/10/17	Team	
3.3.1 Engineering Drawings	3 days	Wed 4/12/17	Tue 4/18/17		Jack Olsen, Mark Rubalcava
3.3.2 Solidworks Models	2 days	Tue 4/18/17	Thu 4/20/17		Jack Olsen, Mark Rubalcava
3.3.4 Facility Layout	4 days	Fri 4/21/17	Fri 4/28/17		Mark Rubalcava
3.3.5 Design Description	1 day	Thu 4/27/17	Fri 4/28/17		Andrew Strelow
▲ 4.0 Presentation 3: Final Presentation	8 days	Fri 4/7/17	Mon 4/24/17		
4.1 Project Description	7 days	Mon 4/10/17	Mon 4/24/17		Adrian Rodriguez
4.2 Design Description	7 days	Mon 4/10/17	Mon 4/24/17		Andrew Strelow
4.3 Design Requirements	7 days	Mon 4/10/17	Mon 4/24/17		Jack Olsen
4.4 Schedule & Budget	8 days	Fri 4/7/17	Mon 4/24/17		Mark Rubalcava

Slightly behind schedule

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• Working with client on final design

# Budget

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#### Table 2: Bill of Materials [3,4]

Project Name		Fall Protection Support System for Gait Studies								
Team			Team C: Andrew Strelow, Jack Olsen, Mark Rubalcava, Adrian Rodriguez							
Part #	Part Name	Qty	Description	Material	Dimensions	Cost per unit (\$)	Total Cost (\$)			
1	Columns	4	Vertical Structural Components	A500 Grade B Square Tubing	4" x 4"x 3/16"	16.78	805.44			
2	Beams	4	Horizontal Structure Components	A500 Grade B Square Tubing	4" x 4' 'x 3/16"	12.08	869.76			
3	Track	1	Horizontal Trolley Guide	A992 H Beam W4x13	4.16" x .280" x 4.06"	12.33	308.35			
4	Truss Supports	8	Diagonal Framing Supports	A500 Grade B Square Tubing	2" x 2" x 11GA	7.19	402.4			
5	Column Fastening Plates	4	Assembly Fastening Mounts	HR A36 Flat Plate	8" x 9" x 1/4"	17.16	68.64			
6	Wheel Mounting Plates	8	Assembly Fastening Mounts	HR A36	8" x 8" x 1/4"	15.98	127.84			
7	Truss Fastening Plates	16	Assembly Fastening Mounts	HR A36	4" x 6" x 3/16"	10.96	175.36			
8	Mounting Brackets	2	Assembly Fastening Mounts	HR A36	8" x 8" x 1/4"	15.98	31.96			
9	Bolts	80	Structure Fasteners	A325	3/4"-10 x 1.75"	1.13	90.31			
10	Nuts	80	Structure Fasteners	Stainless	3/4"-10	0.64	51.2			
11	Washers	160	Structure Fasteners	Stainless	3/4"-10	0.63	100.8			
12	Tether	1	Patient Harness Connector	Polyester	5/16" x 100'	25.95	25.95			
13	Carabiners	3	Black Diamond Rocklock Screwgate	Aluminum	4.33"x 2.75"	10.95	32.85			
14	D-Rings	4	Mounting Dee-Ring	316 Stainless Steel	2-5/16"x6000lb	6.99	27.96			
15	Trolley	1	Patient Suspension Mechanism	TBD	TBD	TBD				
16	Wheels	4	Swivel Caster W/ Brake	Phenolic	8" x 2"	25.77	103.08			
						System Cost	3221.9			

Total Budget: \$2,500
Expenses to Date: \$0





### Questions?

Andrew, April 25, 2017, Support System, 8

#### References

[1] Biodex Medical Systems, "Nx Step Unweighing System," in *Senior Rehab Balance and Mobility*. [Online]. Available: http://www.biodexseniorrehab.com/products/unweighing-system/index.html. Accessed: Feb. 16, 2017.

[2] S. McMannis, "Balance Mobility and Gait Training," in *Safe Gait Solutions: Innovation for Rehabilitation*, SafeGait, 2016. [Online]. Available: http://safegait.com/. Accessed: Feb. 17, 2017

[3] "Metals Depot<sup>®</sup> - Buy Metal Online! Steel, Aluminum, Stainless, Brass", *Metalsdepot.com*, 2017. [Online]. Available: http://www.metalsdepot.com/?gclid=Cj0KEQjwxPbHBRCdxJLF3qen3dYBEiQAMRyxS5FWla9tDvertWz1YsVBVeUbX792J-NHQT-\_D aAjtJwaAoxm8P8HAQ. [Accessed: 24- Apr- 2017].

[4] "Bolt Depot - Nuts And Bolts, Screws And Fasteners Online". Boltdepot.com. N.p., 2017. Web. 24 Apr. 2017.

