

- Intro:Max
- Design:All
 - Shifter:Max\$
 - Transmission:Sean\$
 - Fuel Catchment:Fahad\$
 - Suspension:Auston\$
 - Muffler:Peng
- Frame Design:Peng and Jing
 - *Precheck:Peng
 - *F.E.A. , Cost, Website: Jing
- Goals For March 31st
- Overall Conclusion:

\$=Goals at beginning, progress report,Goals for rest of semester

SAE Baja

Pre-Proposal

Fahad Alajmi, Sean Collins, Peng Li, Auston Solway,
Maximillian Whipple, Jingyuan Zhang

Srinivas Kosaraju
Mar. 10, 2016



Introduction

The expectations for individual design components at start of semester

Progress report of individual components to date

Goals for individual components: completion, testing, and assessment

Analysis of frame, results of the pre-check reports, and the possibility for competition

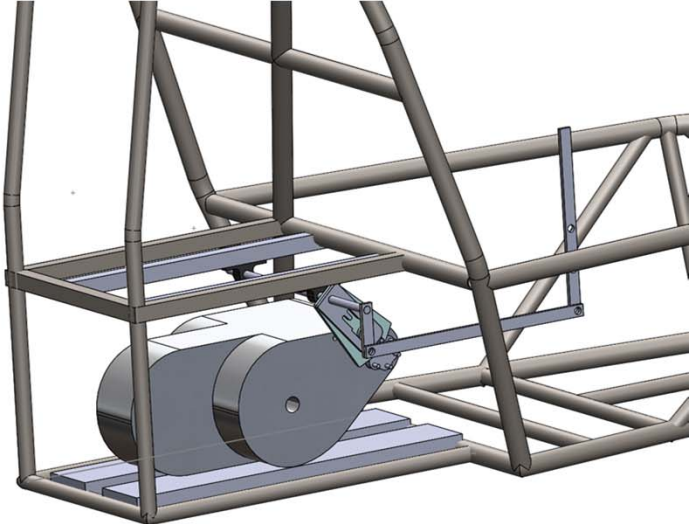
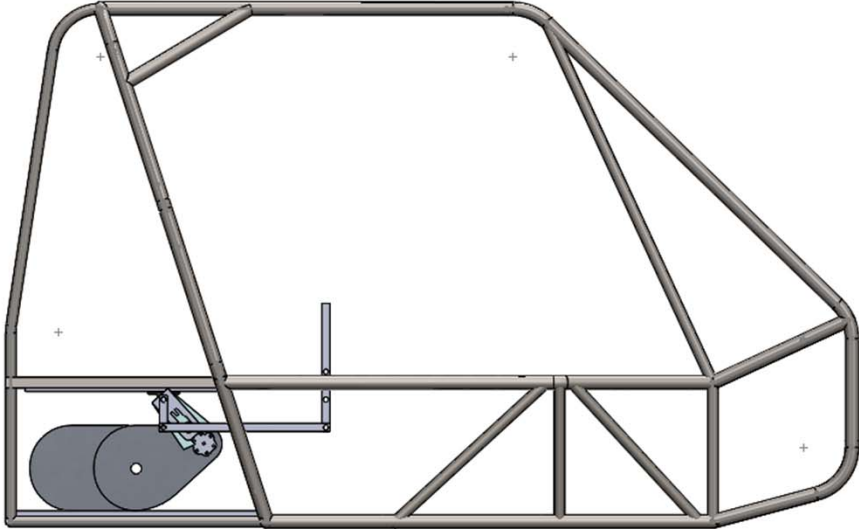
Overall goal: have a driveable Baja by April 1, leaving time to test and re-evaluate

Design: Shifter



- End of last semester 3D print of the shifting mechanism was complete
- Major components of the shifter have been machined and fit to the shifting shaft
- Goal is to have shifter and mechanism installed and assembled by April 1st

Design: Shifter



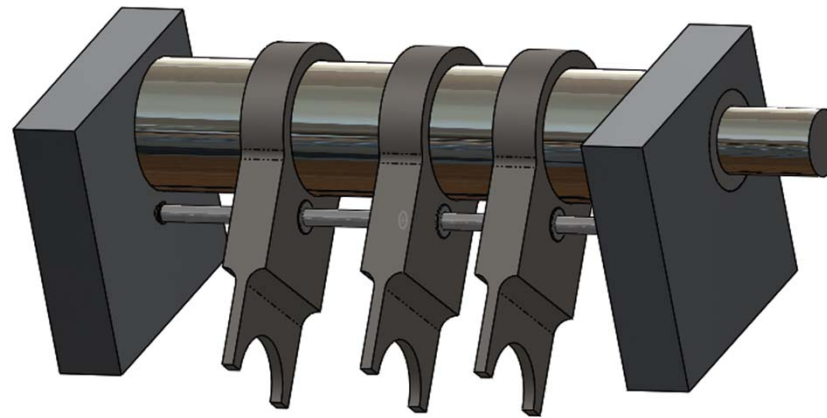
Design: Transmission

- Expectation: Fully operational by Hardware Review 3 (March 2)
- Progress of transmission:



Design: Transmission

- Progress of Transmission (cont.):



Addition of Guide Shaft & Linear Bearings

Design: Transmission

- Goal for completion:
 - Modify shift fork for reverse gear
 - Break in gears
 - Order a clutch



Current Design



Offset Design

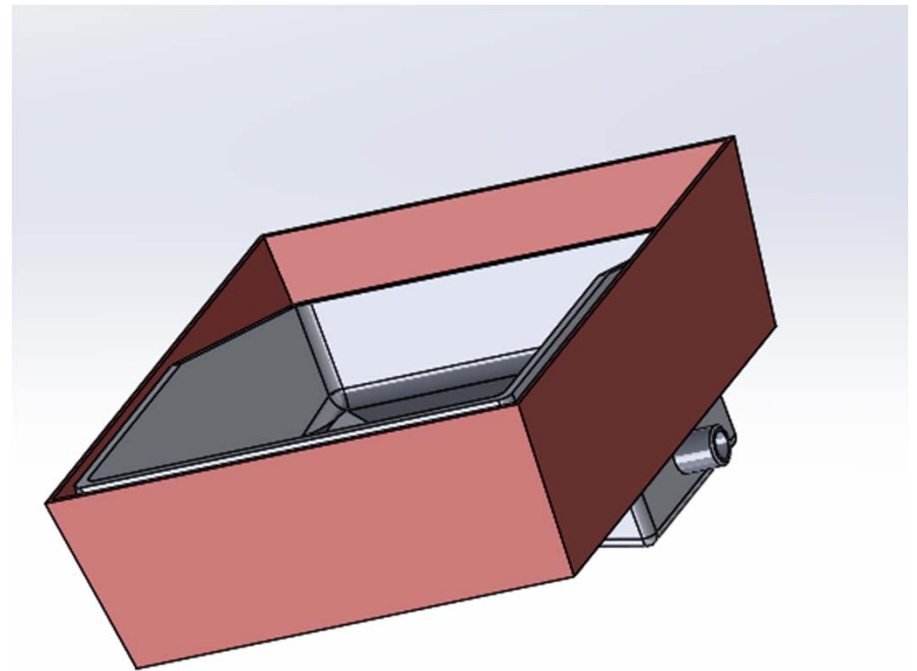
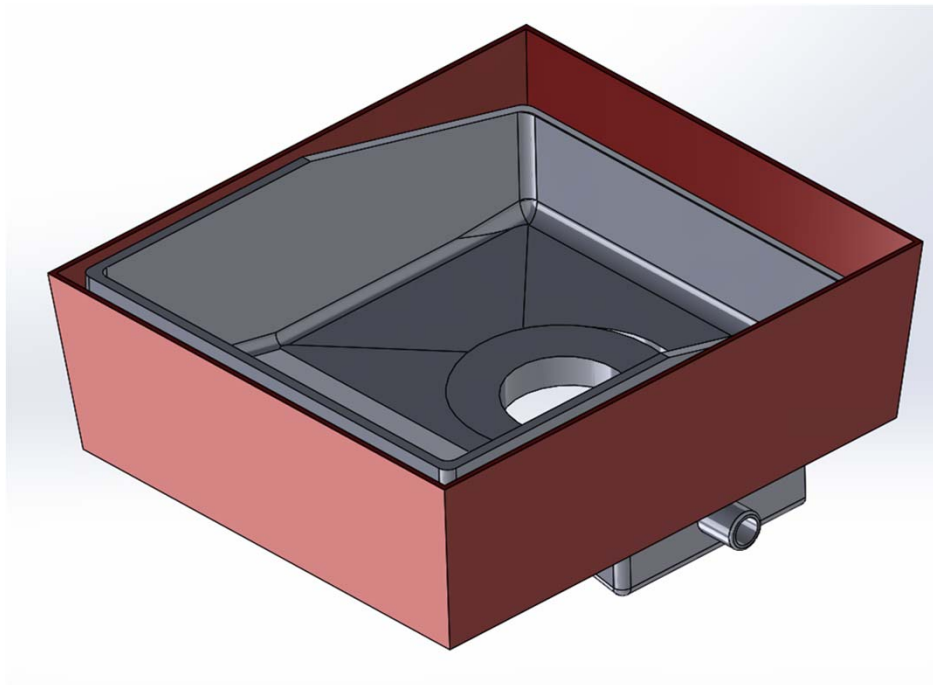
Design: Transmission



Design: Fuel Catchment

- Expectation: Revise fuel catchment design, and make it agreed with the project requirement.
- Progression: Making side shield of sheet metal, to protect the catchment of the heat from the muffler.
- Final step(fabrication): Fabricate the fuel catchment to be as the new design.

Design: Fuel Catchment



Suspension: Initial Goals

Old Single Trailing Arm Design



This design acts as a cantilever when coming into a turn which causes a large moment at bushing.

Desired Three Link Design (Representation)



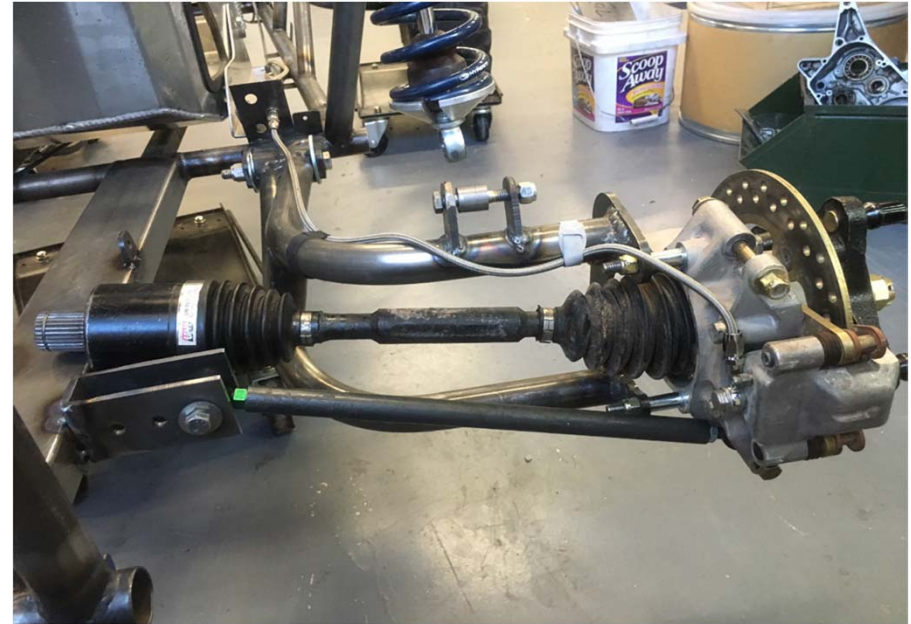
Additional linkages allow for support during horizontal loading.

Suspension: First Iteration Of Design



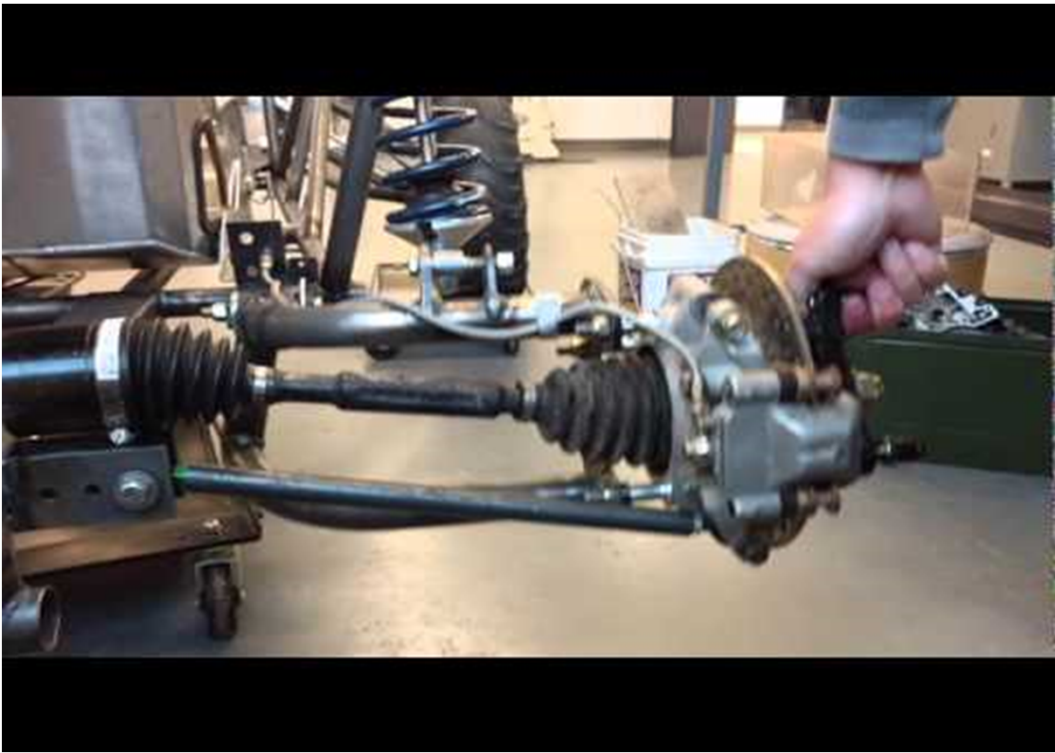
The original design change included two additional links but due to an issue with the upper link mounting location the design was simplified to a single link.

Suspension: Second and Current Design & Analysis



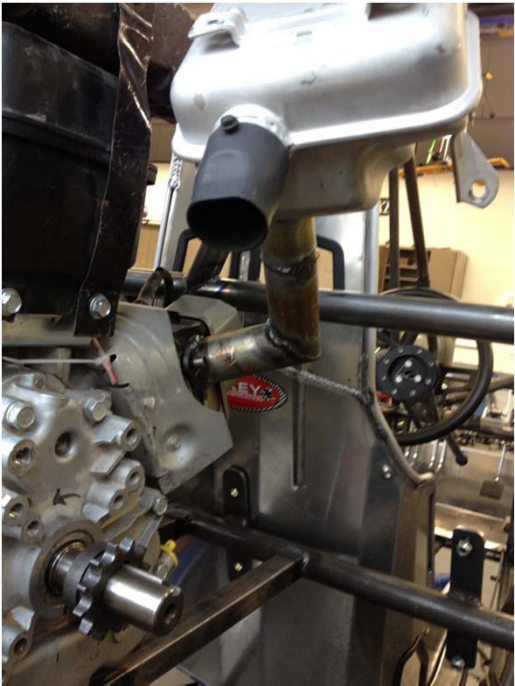
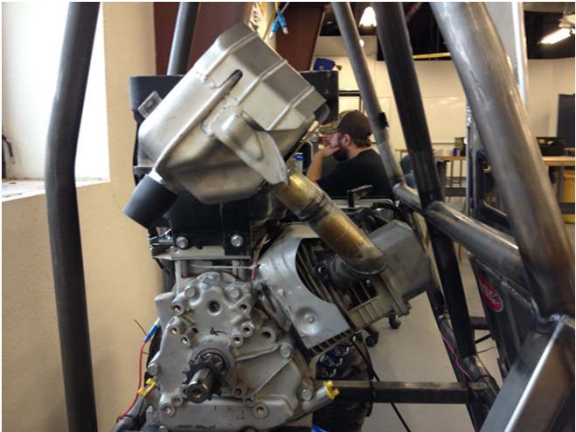
The decision was made to only as one additional link onto the baja and access the situation as the build became drivable.

Suspension: Second and Current Design & Analysis



- The next step is to analyze the rear suspension travel under load.
- How will the bushing hold up with an arc due to the additional member?
- Will the cv shafts still attempt to pull from the transmission?

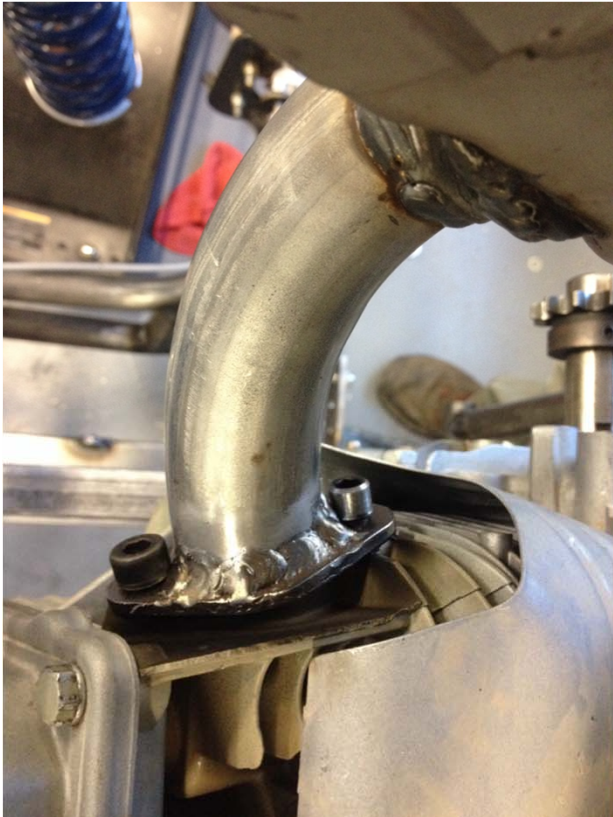
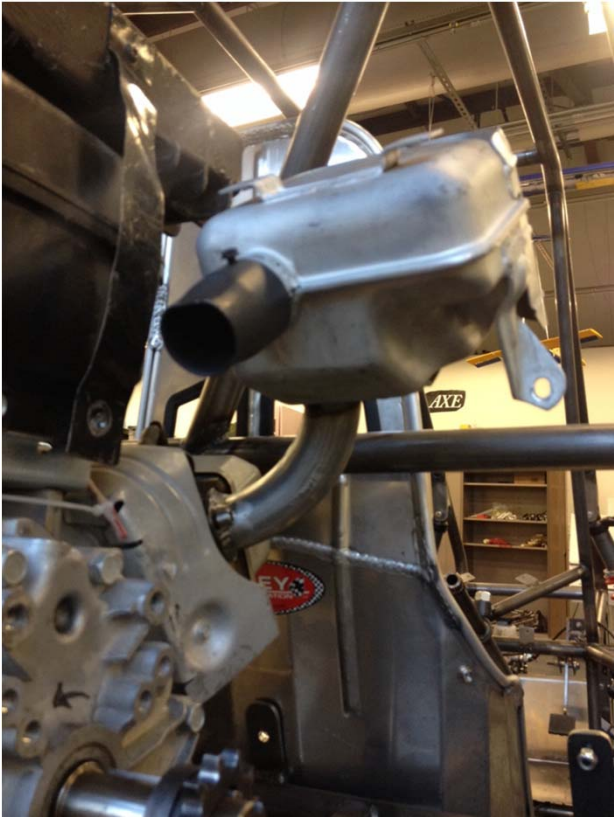
Old Muffler



Muffler: Design Requirements (SAE)

- Muffler Relocation: ID of 32mm (1.25 in)
- Must use the original muffler
- Muffler Supports
- Exhaust Pipe – Length
- Exhaust Pipe – Holes & Tubes
- Exhaust System – Durability Required
- The exhaust exit must not exit towards the driver.

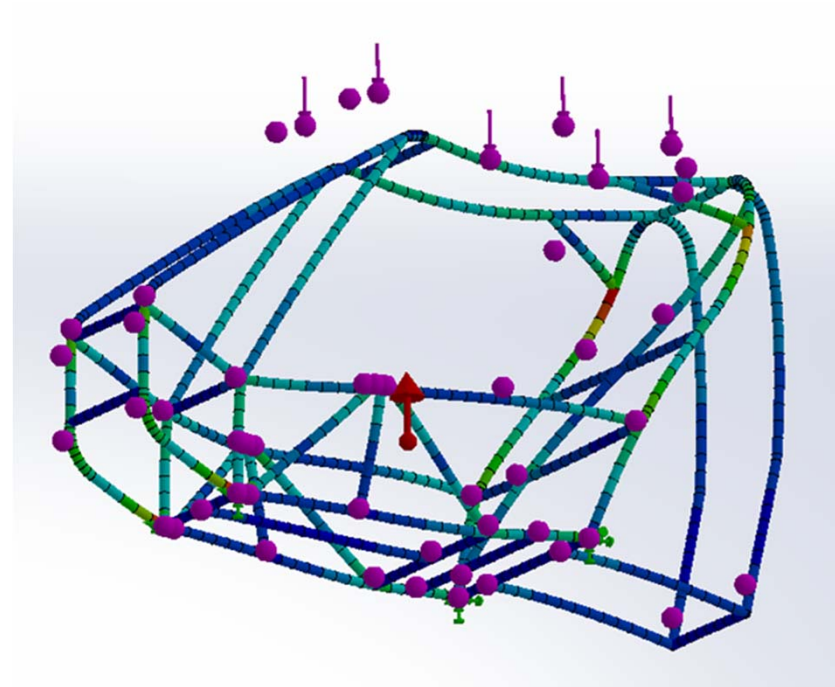
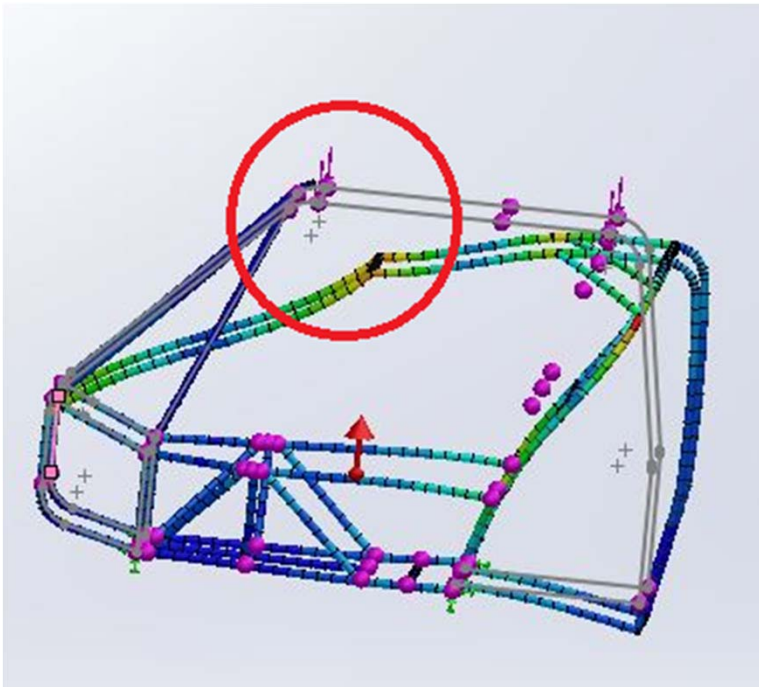
New Muffler



Frame Pre-check (Approved by SAE)

- Roll Cage Specification Sheet & frame material documentation (invoices, certifications, calculations, etc.)
- Engineering Drawings of the frame from several specific views

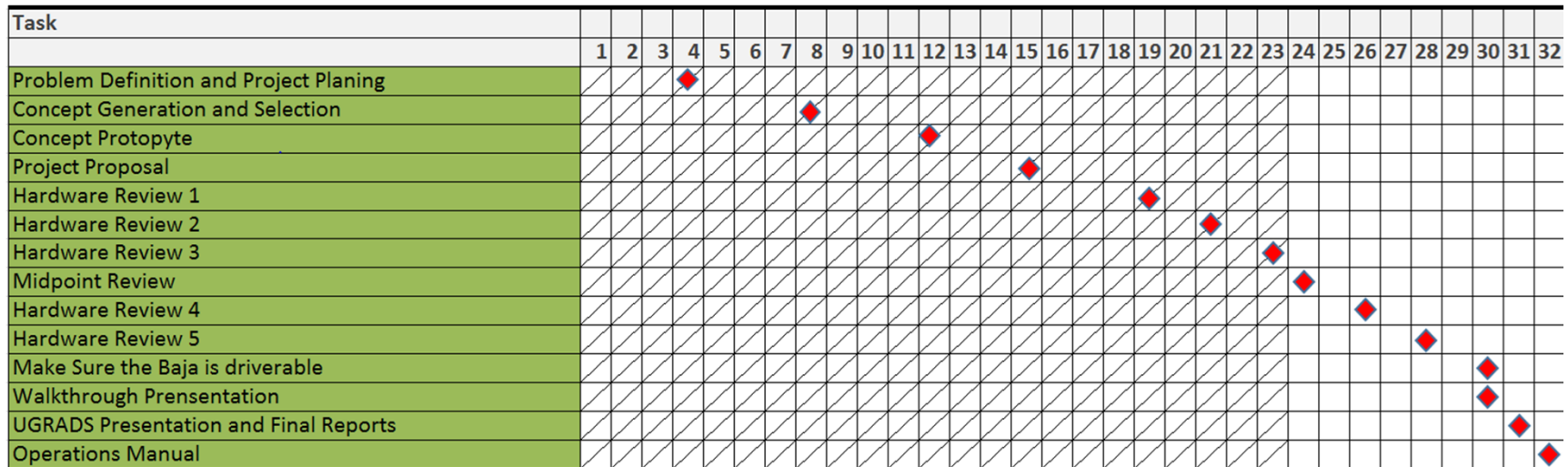
Updated FEA



Updated FEA

	Maximum Stress *10 ⁸ Pa	Yield Stress *10 ⁸ Pa	Factor of Safety	Factor of Safety Requirement
Front impact	1.551	4.6	2.96	1
Side impact	3.972	4.6	1.158	1
Rear impact	4.092	4.6	1.124	1
Roll over	1.859	4.6	2.470	1

Gantt Chart: Milestones



Gantt Chart: Progress Plan

Task	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32			
Communicate With Client	█	█	█																																
Defining Project ,Need, Goal, Objective and Constraints	█	█	█																																
Preparing Quality Function Deployment:	█	█	█																																
State Of the Art Research	█	█	█																																
Verify The Date of Frame		█	█	█																															
Creating Function Diagrame:			█	█	█																														
Conceptualizing Alternative Approach:				█	█	█																													
Register with SAE					█	█	█																												
Decision Matrices						█	█	█																											
Brainstorming for the transmission							█	█	█																										
Concept Selection:								█	█	█																									
Budget Analysis									█	█	█																								
Engineering Analysis for Improved Baja										█	█	█																							
Fabrcating Concept Protopyte:											█	█	█																						
Testing Concept Protopyte:												█	█	█																					
Order The Engine and Other Necessary Materials													█	█	█																				
Finalizing The Project:														█	█	█																			
Preparing for Hardware Review 1																	█	█	█																
Preparing for Hardware Review 2																			█	█	█														
Preparing for Hardware Review 3																					█	█	█												
Preparing for Midpoint Review																						█	█	█											
Preparing for Hardware Review 4																							█	█	█										
Preparing for Hardware Review 5																								█	█	█									
Preparing for Walkthrough Prensentation																									█	█	█								
Preparing for UGRADS Presentation and Final report																											█	█	█						
Preparing for Operations Manual																																		█	█

Conclusion

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Overall goal: have a driveable Baja by April 1, leaving time to test and re-evaluate

References:

- Erickson, Wallace D. Belt Selection and Application for Engineers. New York: M. Dekker, 1987.
- Naunheimer, Harald. Automotive Transmissions Fundamentals, Selection, Design and Application. 2nd ed. Berlin: Springer, 2011.

Narrow By Clear All

Type
Ball Joint

Shank Type
Male Female

Inch/Metric
Inch

Shank Thread Size
3/8"-24 5/8"-18
1/2"-20 3/4"-16



Shank Thread Direction
Right Hand (most common)
Left Hand


ID (Inner Diameter)
3/8" 5/8"
1/2" 3/4"

Overall Thickness
7/8" 1 3/8"
1 1/4" 1 1/2"

Housing Material
Steel



20 Products


About Rod Ends
 Right-hand threaded shank tightens when turned clockwise. This is the most common thread.
 Left-hand threaded shank tightens when turned counterclockwise.
[More](#)

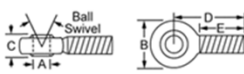
 For technical drawings and 3-D models, click on a part number.

Super-Swivel Ball Joint Rod Ends

With at least 55° of ball swivel, these rod ends accommodate greater misalignment than any other rod end we offer. All have a black-oxide coated, alloy steel housing and a chrome-plated bearing steel ball that are heat treated for added strength. A PTFE liner allows smooth ball rotation and reduces the need for lubrication.

 Male Threaded  Female Threaded

 For technical drawings and 3-D models, click on a part number.



Shank Thread Size	Ball ID (A)	Max. Ball Swivel	O'all Wd. (B)	O'all Thick. (C)	(D)	Thread Lg. (E)	Static Radial Load Cap., lbs.	Right-Hand Threads		Left-Hand Threads	
								Each	Each	Each	Each
Male-Threaded Shank											
3/8"-24	3/8"	55°	1 1/8"	7/8"	2 1/8"	1 3/8"	10,171	6960T61	39.92	6960T62	39.92
1/2"-20	1/2"	65°	1 1/2"	1 1/4"	2 5/8"	1 5/8"	15,038	6960T11	20.36	6960T12	20.36
5/8"-18	1/2"	65°	1 3/4"	1 1/4"	2 7/8"	1 3/4"	22,898	6960T21	26.18	6960T22	26.18
5/8"-18	5/8"	64°	1 3/4"	1 3/8"	2 7/8"	1 3/4"	19,394	6960T31	27.84	6960T32	27.84
3/4"-16	5/8"	64°	2"	1 3/8"	3 3/8"	2"	27,862	6960T41	29.38	6960T42	29.38
3/4"-16	3/4"	61°	2"	1 1/2"	3 3/8"	2"	27,010	6960T51	30.36	6960T52	30.36
Female-Threaded Shank											
3/8"-24	3/8"	55°	1 1/8"	7/8"	2 1/8"	1 1/16"	10,171	6960T71	9.92	6960T72	9.92
1/2"-20	1/2"	65°	1 1/2"	1 1/4"	2 5/8"	1 3/8"	15,038	6960T81	20.36	6960T82	20.36
5/8"-18	5/8"	64°	1 3/4"	1 3/8"	2 7/8"	1 9/16"	19,394	6960T91	27.84	6960T92	27.84
3/4"-16	3/4"	61°	2"	1 1/2"	3 3/8"	1 3/4"	27,010	6960T131	30.36	6960T132	30.36