Ultra Low Cost Solar Water Heater

Engineering Analysis

11/19/13

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Overview

- Bread Box Collector Analysis
- Parabolic Collector Analysis
- Flat Plate Collector Analysis
- Results
- Timeline
- Conclusion

Bread Box Collector



Bread Box Collector Analysis



Resistance Network



Calculations

$$q_{sun} = q_{in} + q_{radiationloss} + q_{losses}$$

$$q_{sun} = \frac{T_{s,out} - T_{s,in}}{R_{pipewall}} + A\varepsilon\sigma(T_s^4 - T_{surr}^4) + \frac{T_{air,in} - T_{\infty}}{R_{conv} + R_{cond} + R_{conv}}$$

Key Assumptions: Some temperature values, heat transfer coefficient values

Plug in values to get:
$$1309.83 = \frac{378K - T_{s,in}}{.0005} + 52.05 + \frac{378 - 293}{0.2000 + .0032 + .0598}$$

Now: $T_{s,in} = 104.6K$ Solve: $q_{in} = \frac{T_{s,out} - T_{s,in}}{R_{pipewall}}$
Final Value: $q_{in} = 776.7W$



- Solar radiation:
 - 1070 W for painted galvanized steel pipe
 - 717 W for unpainted galvanized steel pipe
- Energy Balance:

 $q_{solar} = q_{radiation} + q_{convection,out} + q_{in}$

• Radiation losses

$$q_{radiation} = A_s \varepsilon \sigma \left(T_{s,o}^4 - T_\infty \right)$$

• Convection out

$$q_{conv,o} = \frac{(T_{s,o} - T_{\infty})}{R_{conv,o}}$$
$$\overline{Nu_D} = \frac{\overline{h_o}D_o}{k_{air}} = CRe_D^m Pr_o^{1/3}$$
$$R_{conv,o} = \frac{1}{\overline{h}2\pi r_o L}$$

- q in $q_{in} = \frac{(T_{s,o} T_w)}{R_{conv,i} + R_{cond}}$
- Resistances

$$R_{conv,i} = \frac{1}{\overline{h_i} 2\pi r_i L} = 0.024223 \qquad R_{cond} = \frac{\ln \left(\frac{r_o}{r_i}\right)}{2\pi k_{steel} L} = 6.68 * 10^{-5}$$

• Solving for Ts,I

$$q_{solar} = A_s \varepsilon \sigma \left(T_{s,o}^4 - T_{\infty} \right) + \frac{\left(T_{s,o} - T_{\infty} \right)}{R_{conv,o}} + \frac{\left(T_{s,o} - T_{w} \right)}{R_{conv,i} + R_{cond}}$$
$$T_{s,o} = 318.53^{\circ} K$$

• Substituting back in to q in

$$q_{in} = \frac{(T_{s,o} - T_w)}{R_{conv,i} + R_{cond}} \qquad \qquad q_{in} = 737.0396 \text{ W}$$
$$q_{in} = 514 \text{ W}.$$

Flat Plate Collector

• $q_{solar}^{"} = q_{into water}^{"} + q_{radiation loss}^{"} + q_{other losses}^{"}$



Flat Plate Collector Analysis

$$Ra_L \stackrel{\text{def}}{=} \frac{g\beta(T_1 - T_2)L^3}{\alpha \nu} > 1708$$

The Rayleigh number was found to be 647 with a gap of 5mm between the pipes and the glass



Flat Plate Collector Analysis



$$q_{solar}^{''} = 765.99 \, W/m^2$$

 $q_{solar}^{"} = \rho \tau \alpha G$

$$q''_{radiation \, loss} = 1.222 \, W/m^2$$

 $q''_{radiation \, loss} = \sigma \epsilon A (T_s^4 - T_{surroundings}^4)$

**Calculations on this side provided for Galvanized pipe covered by glass

Flat Plate Collector Analysis

$$T_{mo} = T_{mi} + \frac{q_{into water}^{"}PL}{\dot{m}C_p} \cong 284^{\circ}K$$

Mass flow rate was chosen so the pipe system would be replaced every minute. Using tabulated inlet temperatures the final temperature can be calculated at the exit of the solar collector

Average Water Inlet Temperature in Phoenix Arizona: 82.3 degrees Fahrenheit

Results

Absorption/area/\$:

- Bread box: Best design used glass as a cover and cost \$201.36 (with circulation) based on 1.67 m². A/A/\$ comes out to <u>2.31</u>.
- Parabolic: Best design used galvanized, black painted pipes and cost \$260.23 (with circulation) based on 1.16m^2. A/A/\$ comes out to <u>2.44</u>.
- Flat plate: Using galvanized piping with no spacing and cost \$488.41 (with circulation) based on .93m^2. A/A/\$ comes out to <u>1.63</u>.
- It is most likely that we will use the **parabolic collector** with galvanized, black painted pipes based on this analysis.

Timeline

Gantt Chart

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GANTT project				2013 #7	<mark>#98</mark> November	2014 Enginee <mark>Submit Proposalentation</mark> L L L L L December January February March April					Presentation	
	Name	Begin date	End date					,				
	Research Research	9/2/13	10/15/13									
	Problem Formulation and Project Plan	9/24/13	10/8/13									
	Problem Formulation/Project Plan Presentation	10/9/13	10/9/13									
	Identity Key Technologies and Approaches	10/16/13	11/15/13								_	
	 Prepare Concept Generation and Selection 	10/9/13	10/28/13		-							
	 Concept Generation and Selection Presentation 	10/29/13	10/29/13		•							
	 Collectors Engineering Analysis 	10/29/13	11/18/13			ŧ.						
	 Engineering Analysis Presentation 	11/19/13	11/19/13			• _						
	 Circulation Engineering Analysis 	11/20/13	11/25/13									
	Prepare Proposal	11/26/13	12/2/13			μ.						
	 Submit Proposal 	12/3/13	12/3/13			<u>.</u>						
	 Build Components 	12/3/13	2/3/14									
	Analyze Performance	12/3/13	2/17/14									
	 Build Prototype 	2/18/14	3/7/14									
	 Prototype Analysis 	3/10/14	4/17/14							فللشاعة	1	
	Presentation at P3 Expo	4/18/14	4/18/14							4		

Conclusion

- In summary, the analysis of the bread box, parabolic, and flat plate collectors showed that the parabolic collector had the highest A/A/\$.
- Our next step will be the circulation analysis which will be completed on the 25th of Nov.
- The proposal will be finalized on the 3rd of Dec.

References

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