

# Separation Connector Improvement



## Progress Update Presentation

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# Presentation Overview

- Project Overview
- Problem Statement
- Final Design
- Manufacturing a Prototype
- Gantt Chart
- References

# Project Overview

- Original Separation Connection



# Problem Statement

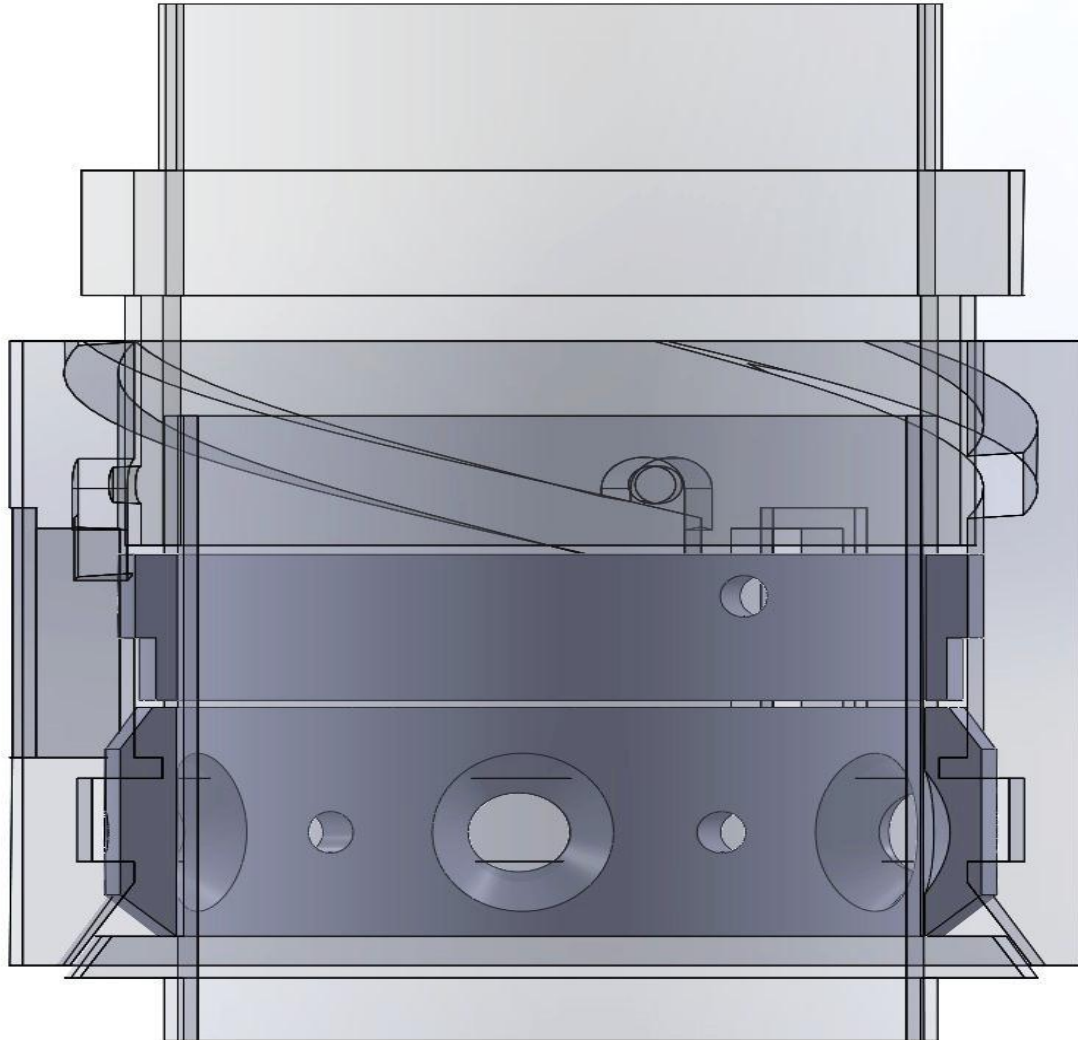
- The goal for this project is to design and prototype a perfectly reliable, inexpensive, and easily manufacturable separation connector

# Constraints

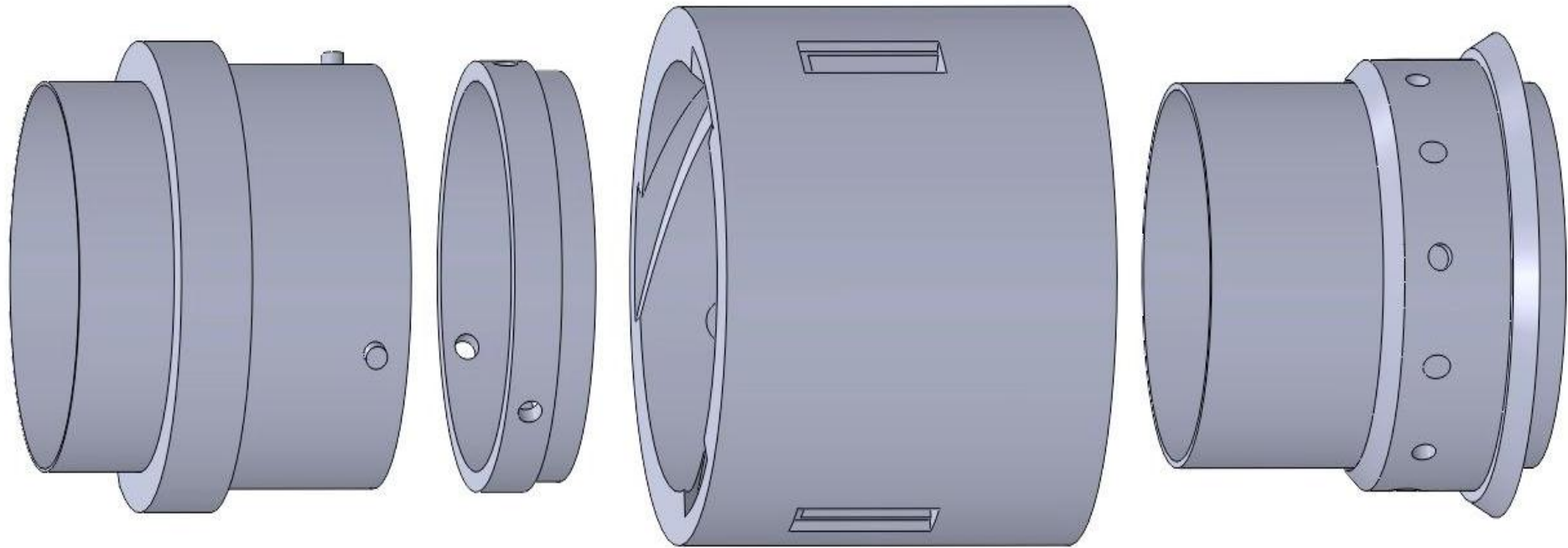
- No greater than 25% larger than current design
- Weigh less than or equal to the current design
- Material cannot out-gas in a vacuum
- Must not de-mate prematurely
- Male end of the connector must remain unchanged

# Final Design

## -Cross-Sectional View-



# Final Design -Exploded View-



# Final Design Components

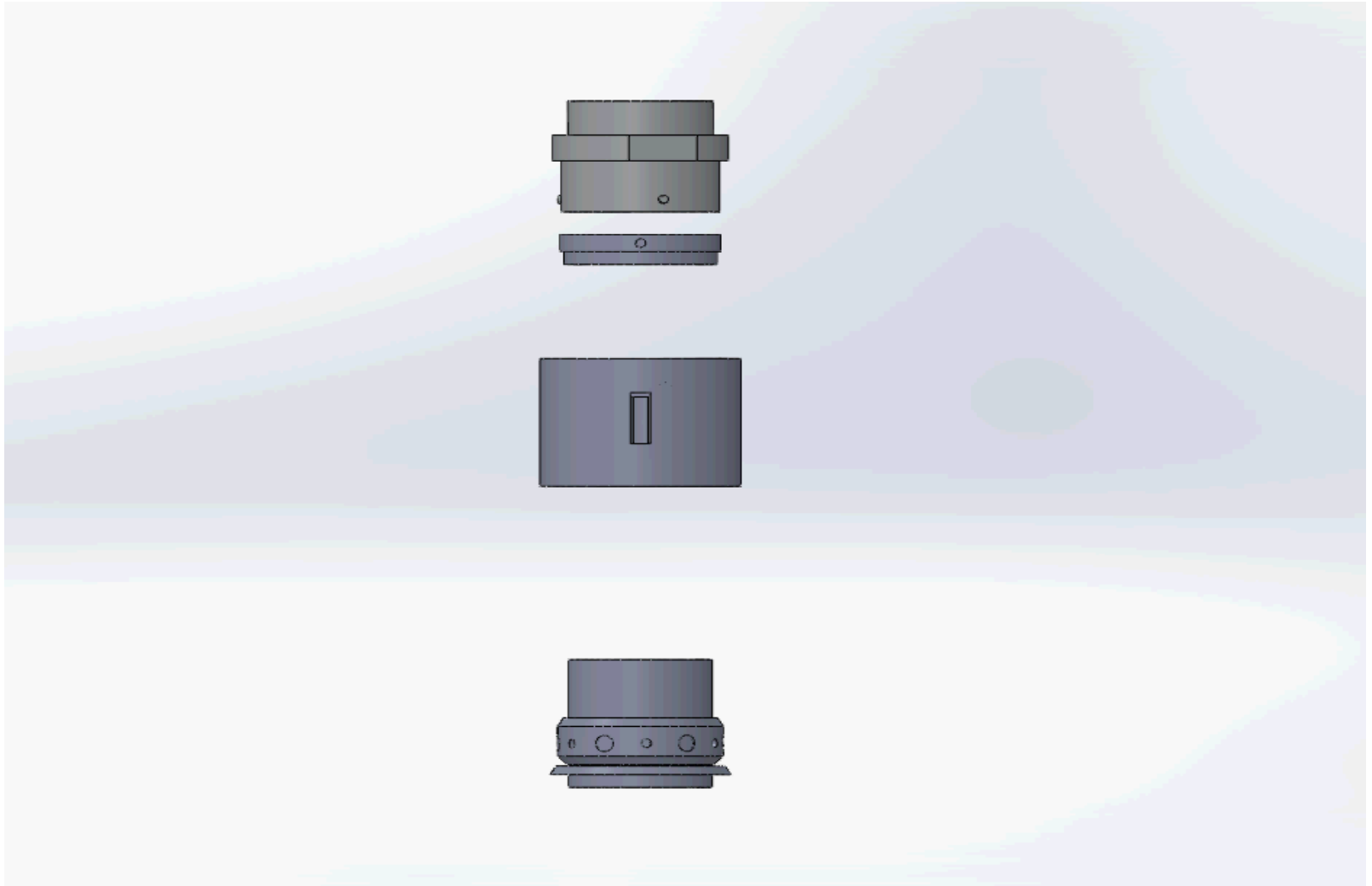
- Coupling
- Male end
- Female end
- Leash ring
- Leash cord
- Ball bearing collar
- Springs
- Ball bearings
- Pressure plate



# Final Design Materials

- Aluminum 6061 T6 for Coupling and Female End-Manufactured by Create Tech Enterprise
- Stainless Steel Ball Bearings
- Stainless Steel Compression Springs

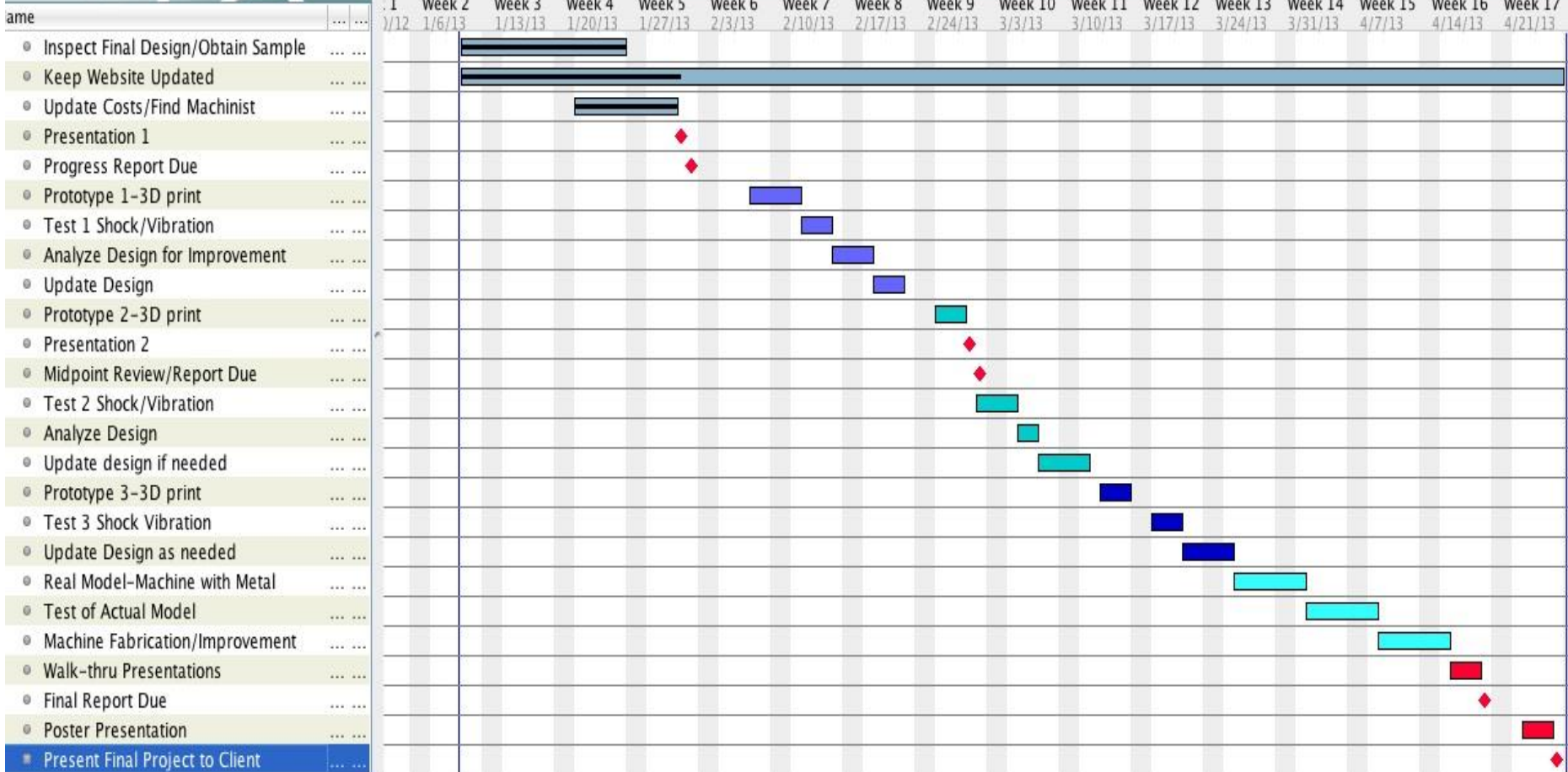
# Final Design Animation



# Manufacturing

- Ball Bearings Supplied from Bal-Tec of Micro Surface Engineering Inc.
- Springs Supplied from Century Spring Corp.
- Rapid Prototyping
  - 3-D Printing
- Machining-Final Prototype
  - Create Tech Enterprises-CNC Lathe

# Gantt Chart



# References

- R. C. Hibbeler (2010). *Engineering Mechanics: Statics*. Upper Saddle River, NJ: Pearson Prentice Hall.
- Richard G Budynas and J. Keinth Nisbett (2011). *Shigley's Mechanical Engineering Design*. 9th ed. New York: McGraw-Hill.
- Timothy A. Philpot (2011). *Mechanics of Materials*. 2nd ed. Missouri: John Wiley & Sons, Inc..

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- Bedford and Fowler (2008). *Engineering Mechanics: Dynamics*. 5th ed. Upper Saddle River, NJ: Pearson Prentice Hall.
- James F. Shackelford (2009). *Introduction to Materials Science for Engineers*. 7th ed. Upper Saddle River, NJ: Pearson Prentice Hall.

# References

- "Amphenol Tri-Start Subminiature Cylindrical Connectors." *Powell Electronics*. Powell Electronics, n.d. Web. 4 Oct 2012. <<http://www.powell.com/Amphenol/D38999/D38999catalog.pdf>>.
- "A World of Interconnect Solutions." *Glenair*. Glenair, 2012. Web. 4 Oct 2012. <<http://www.glenair.com/interconnects/mildtl38999/>>.

Questions?