

# Final Design Presentation: Quick Change Electrical Connection

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# Overview

- ▶ Problem Statement
- ▶ Criteria
- ▶ Concept Selection
- ▶ Current Concept
- ▶ Gantt Chart
- ▶ Conclusion

# Intro

- ▶ Client: Raytheon Missile Systems
  - Started 90 years ago
  - Defense, aerospace, and government applications
- ▶ Quick Change Electrical Connection



# Problem Statement

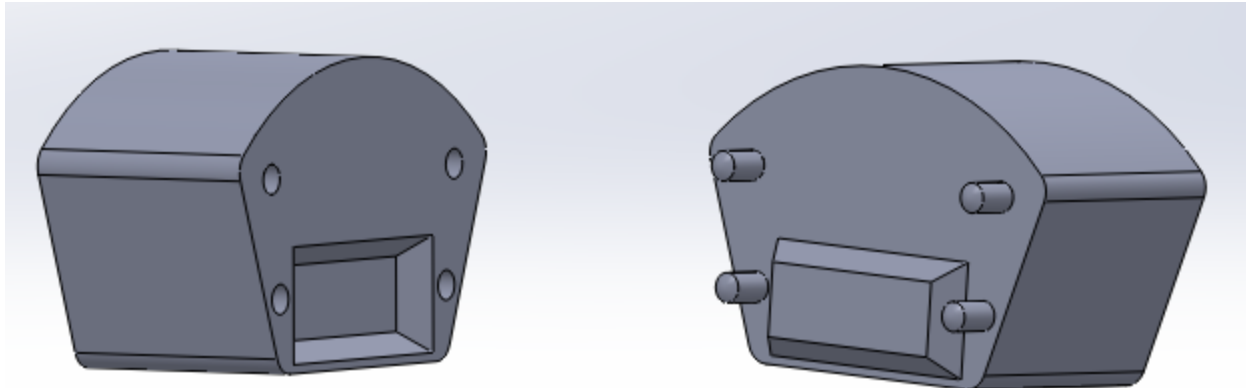
- ▶ The current nose assembly is unable to provide the ability to quickly install the nose without compromising the electrical connection.
- ▶ Goal
  - Design an improved electrical connection alignment.

# Constraints

- ▶ Focus on evaluating materials under the specified operating conditions
  - Power Loads
    - Transportation Loads
    - Bomb Rack Ejection
  - Temperature
  - Sand/Dust
  - Vibration
  - Water/Ice
  - Salt
  - Jet Fuel

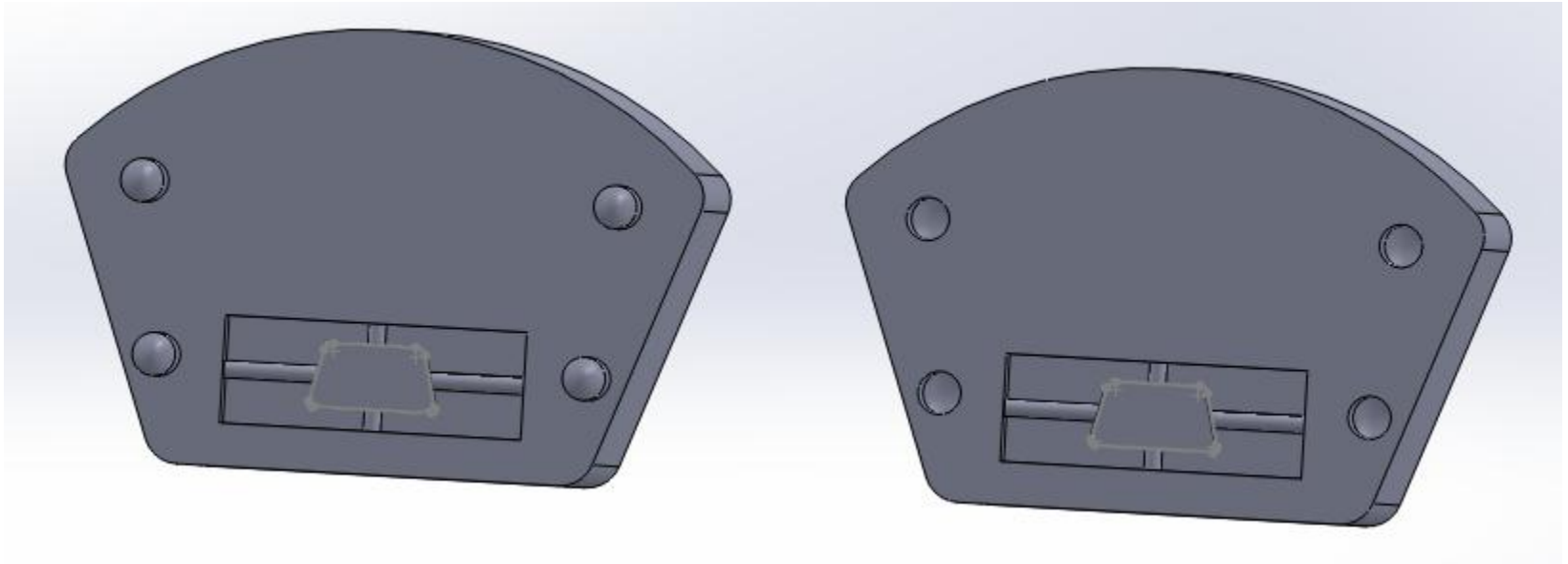
# Concept Selection

- ▶ Solid Guided Connection



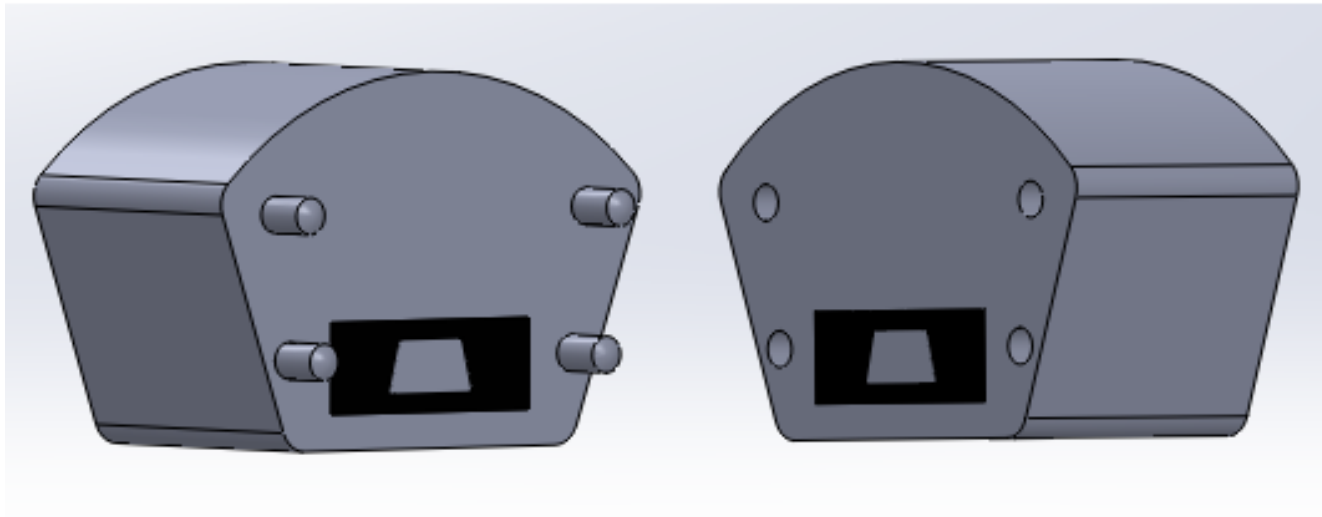
# Concept Generation

- ▶ Stabilizing Rods



# Concept Generation

- ▶ Flexible Material



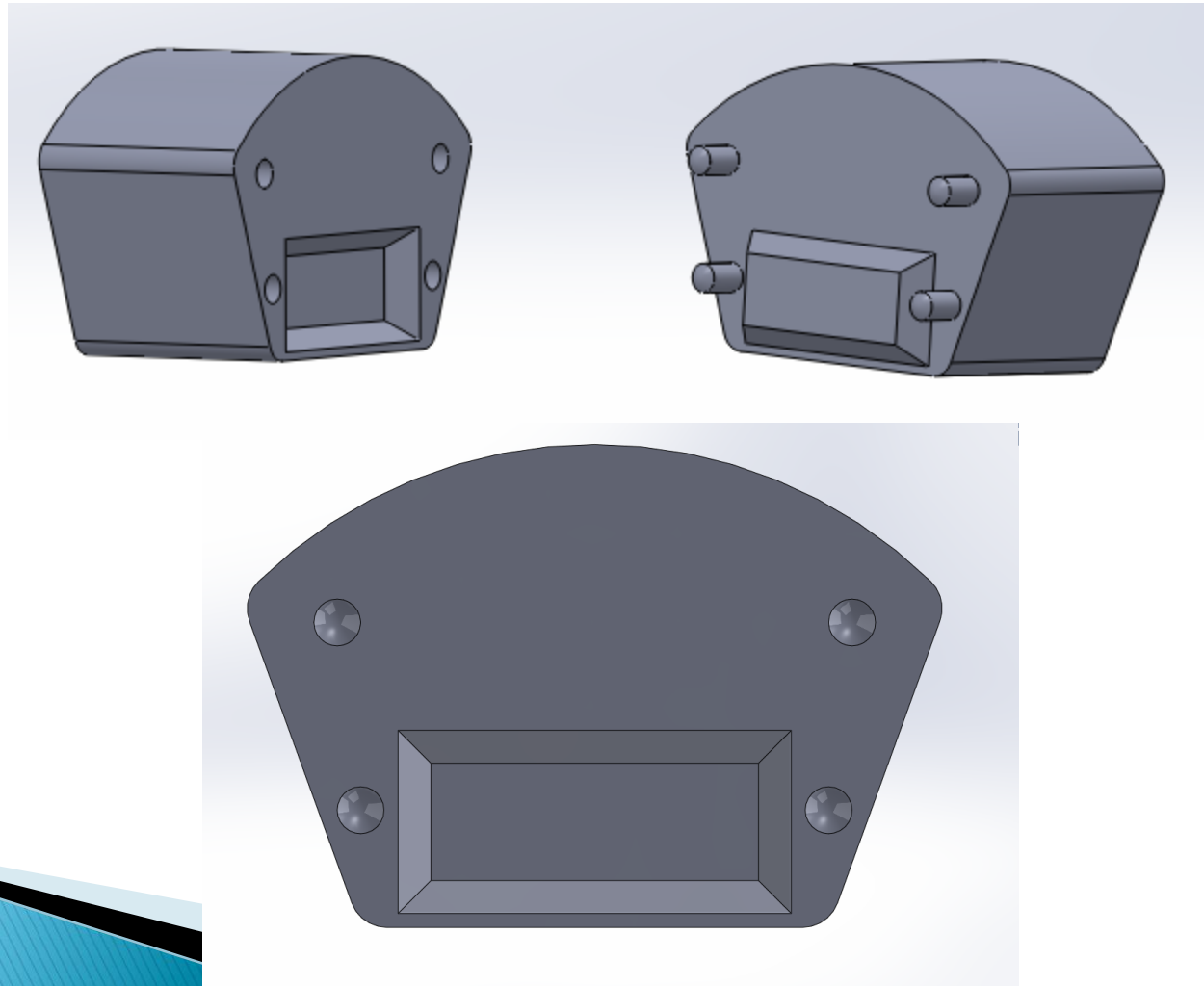


# Analysis

- ▶ Ideal Material Properties
  - Low Thermal Conductivity
  - Corrosion/Rust Resistant
  - Ductile
  - High Hardness
  - High Tensile Strength
- ▶ Trying to find the best balance

# Proposed Design

- ▶ Solid Guided Connection



# Dimension Analysis

- ▶ Note: Dimensions are multiplied by a factor to save proprietary information
  - 1 in depth on the Nose Side
  - The slant will come in .7 inches
  - Slant is 125 degrees
  - Connector Dimensions are 7 x 2.5 inches
- ▶ Electrical Connector:
  - Similar to:



# Material Selection

- ▶ Outside shell of missile will take most of the forces produced from bomb rack ejection
  - Corrosion is more important
- ▶ Material Choice: AISI 303 Stainless Steel
  - Annealed
    - Makes it Stronger and Less Brittle
  - $E = 27.6 \text{ Mpsi}$
  - Yield Strength = 35 kpsi
  - Ultimate Strength = 87.3 kpsi
  - Resistant to Corrosion
  - Melting Point:  $1400 \text{ }^\circ\text{C}$

# Cost Analysis

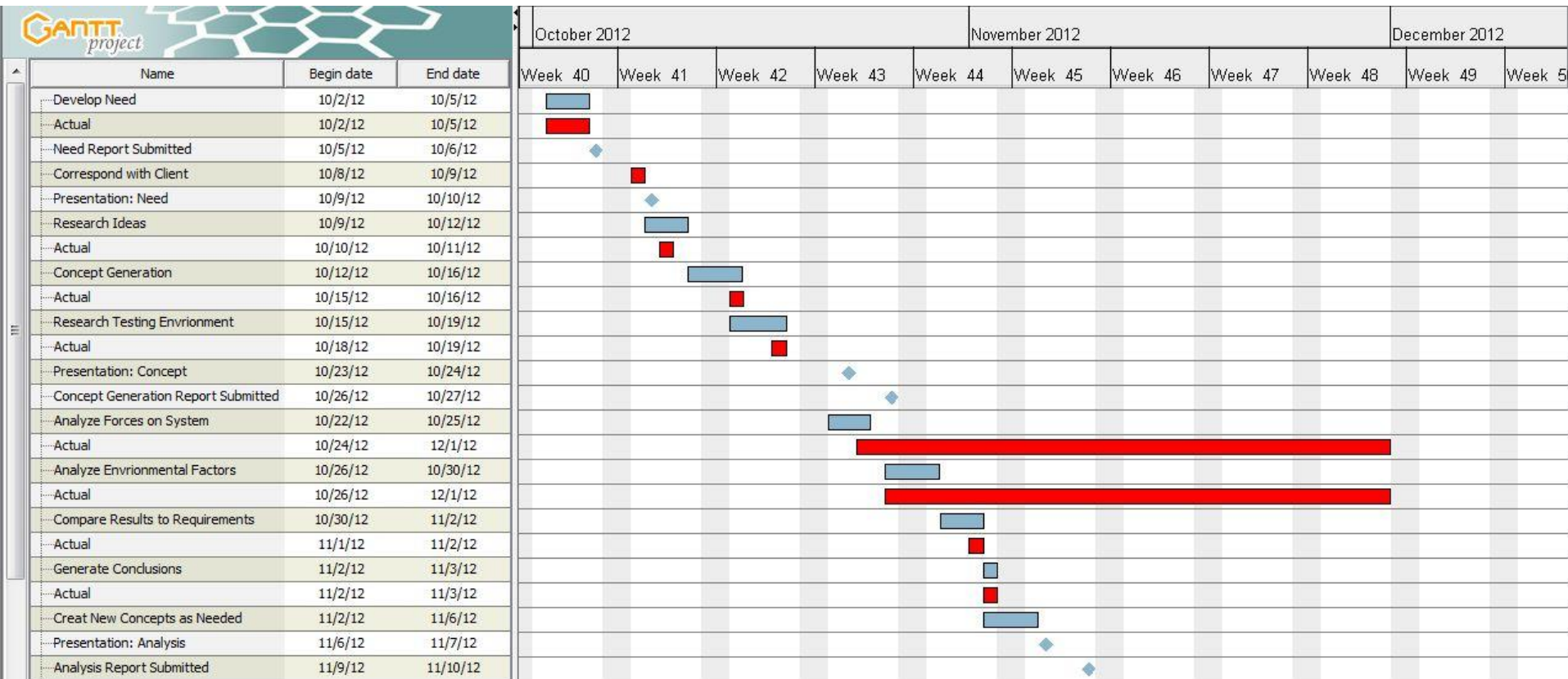
Category	Units	Cost
Material	\$3–6 per kg	\$7.20
Manufacturing	Free (Machine Shop)	
Electrical Connector	\$20	\$20
<b>Totals</b>		<b>\$27.20</b>

Note:

- The price is multiplied by the same factor for the dimensions
- This our cost analysis for development. We will discuss with Raytheon at a later date for their manufacturing costs.
  - Man Hours
  - Production Cost
  - Cost of Material

# Gantt Chart

## ▶ Previous Chart



# Gantt Chart

## ► Final Proposal Timeline



# Conclusion

- ▶ Problem Statement
- ▶ Concept Selection
- ▶ Final Proposal
  - Dimensions
  - Material Selection
  - Cost Analysis
- ▶ Gantt Chart



Questions?