Final Design Presentation: Quick Change Electrical Connection

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Overview

- Problem Statement
- Criteria
- Concept Selection
- Current Concept
- Gantt Chart
- Conclusion

Intro

Client: Raytheon Missile Systems

- Started 90 years ago
- Defense, aerospace, and government applications
- Quick Change Electrical Connection



Problem Statement

- The current nose assembly is unable to provide the ability to quickly install the nose without compromising the electrical connection.
- Goal
 - Design an improved electrical connection alignment.

Constraints

- Focus on evaluating materials under the specified operating conditions
 - Power Loads
 - Transportation Loads
 - Bomb Rack Ejection
 - Temperature
 - Sand/Dust
 - Vibration
 - Water/Ice
 - Salt
 - Jet Fuel

Concept Selection

Solid Guided Connection



Concept Generation

Stabilizing Rods



Concept Generation

Flexible Material



Analysis

- Ideal Material Properties
 - Low Thermal Conductivity
 - Corrosion/Rust Resistant
 - Ductile
 - High Hardness
 - High Tensile Strength
- Trying to find the best balance

Proposed Design

Solid Guided Connection



Dimension Analysis

- Note: Dimensions are multiplied by a factor to save proprietary information
 - 1 in depth on the Nose Side
 - The slant will come in .7 inches
 - Slant is 125 degrees
 - Connector Dimensions are 7 x 2.5 inches
- Electrical Connector:
 - Similar to:



Material Selection

- Outside shell of missile will take most of the forces produced from bomb rack ejection
 - Corrosion is more important
- Material Choice: AISI 303 Stainless Steel
 - Annealed
 - Makes it Stronger and Less Brittle
 - E = 27.6 Mpsi
 - Yield Strength = 35 kpsi
 - Ultimate Strength = 87.3 kpsi
 - Resistant to Corrosion
 - Melting Point: 1400 ° C

Cost Analysis

Category	Units	Cost
Material	\$3–6 per kg	\$7.20
Manufacturing	Free (Machine Shop)	
Electrical Connector	\$20	\$20
Totals		\$27.20

Note:

- The price is multiplied by the same factor for the dimensions
- This our cost analysis for development. We will discuss with Raytheon at a later date for their manufacturing costs.
 - Man Hours
 - Production Cost
 - Cost of Material

Gantt Chart

Previous Chart

(GANTT Project	October 2	012		4	No	November 2012					December 2012		
•	Name	Begin date	End date	Week 40	Week 41	Week 42	Week 43	Week 44	Week 45	Week 46	Week 47	Week 48	Week 49	Week 5
1	····Develop Need	10/2/12	10/5/12											
	Actual	10/2/12	10/5/12											
	Need Report Submitted	10/5/12	10/6/12	•										
	Correspond with Client	10/8/12	10/9/12											
	Presentation: Need	10/9/12	10/10/12	20	•									
	Research Ideas	10/9/12	10/12/12											
	Actual	10/10/12	10/11/12											
	Concept Generation	10/12/12	10/16/12											
	Actual	10/15/12	10/16/12											
=	Research Testing Envrionment	10/15/12	10/19/12											
	Actual	10/18/12	10/19/12											
	-Presentation: Concept	10/23/12	10/24/12				•							
	Concept Generation Report Submitted	10/26/12	10/27/12											
	Analyze Forces on System	10/22/12	10/25/12				8							
	Actual	10/24/12	12/1/12										n.	
	Analyze Envrionmental Factors	10/26/12	10/30/12											
	Actual	10/26/12	12/1/12										Û.	
	Compare Results to Requirements	10/30/12	11/2/12									×		
	Actual	11/1/12	11/2/12											
	Generate Conclusions	11/2/12	11/3/12											
	Actual	11/2/12	11/3/12											
	Creat New Concepts as Needed	11/2/12	11/6/12					Ĺ						
	Presentation: Analysis	11/6/12	11/7/12											
	Analysis Report Submitted	11/9/12	11/10/12						4	v.				

Gantt Chart

Final Proposal Timeline

(GANTT project	October 2012 November 2012 December 2012										12		
*	Name	Begin date	End date	Week 40	Week 41	Week 42	Week 43	Week 44	Week 45	Week 46	Week 47	Week 48	Week 49	Week 5
	Compare Proposal Ideas	11/12/12	11/14/12											
	Actual	11/19/12	11/20/12											
111	Analyze Performance	11/15/12	11/20/12											
	Actual	11/19/12	11/24/12											
	Record Dimensions	11/20/12	11/21/12											
	Actual	11/23/12	11/24/12											
	Make Material Selection	11/20/12	11/21/12											
	Actual	11/23/12	11/24/12											
	Make Final Descision	11/23/12	11/27/12											
	Actual	11/26/12	11/27/12											
	Schedule Tour	12/3/12	12/4/12											
	Presentation: Final Proposal	11/27/12	11/28/12									٠		
*	Final Design Report Submitted	12/7/12	12/8/12										•	

Conclusion

- Problem Statement
- Concept Selection
- Final Proposal
 - Dimensions
 - Material Selection
 - Cost Analysis
- Gantt Chart

Questions?