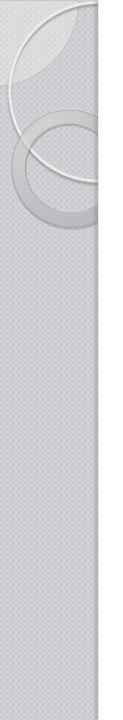
[°] Automated Mirror Cover Naval Precision Optical Interferometer

Team 8 11/26/2012

Rogelio Blanco Miles Dehlin Leland Doyle Salazar Grey Katherine Hewey Paul Owen



Aerial view of the NPOI facility



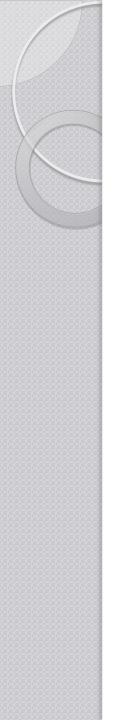
Overview

- Problem Statement
- Concept Generation
- Design Considerations
- Preliminary Designs
- Final Design
- Material Selection
- Updated Gantt Chart



The NPOI

- The Naval Precision Optical Interferometer is a United States Navel Facility
- The facility uses several small siderostats to collect light from stars
- The light is then reflected down a vacuum tube where it is collected and translated into meaningful data
- This data is then used to recreate an image of a star



The Mirrors

- The mirror is made of glass coated with aluminum
- The aluminum is only a few molecules thick
- Condensation will damage the mirror's surface



Needs Identification

- The current mirror cover system is awkward and hazardous
- Possibility for damage to sensitive equipment exists
- Physical labor is required to make the current system work
- Time requirements are an issue as the facility increases in size



Problem Statement

 Automatic mirror cover is needed at NPOI and must operate without interfering with current equipment while maintaining a nitrogen purge.



Current System



Operational telescope and Siderstat





Manual Covers



Siderostat with Current Cover Attached



Constraints

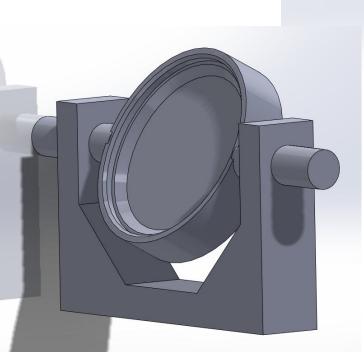
- Must not block star light from siderostat
- Full range of motion of siderostat must be maintained
 - Tilt: -10 to 60 degrees
 - Pan: -60 to 60 degrees
- The cover must be able to close in the event of a power outage

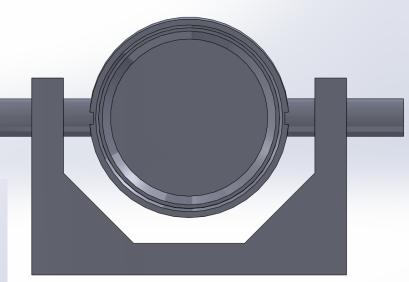


- Material issues
- Environmental issues
 - Wind
- Clearance issues,
 - The cover must operate when the dome is open or closed
 - 4 inches below mirror
 - $\frac{1}{2}$ inch when tilted
 - I0 inches above mirror



Siderostat Model





Front View of Siderostat

Isometric View of Siderostat

Test Environment

• Equipment:

- Scale model of the siderostat with identical functionality.
- Tank of compressed Nitrogen
- Temperature range (-20F to 100F)
 - A foam cooler and dry ice
 - A foam cooler and a heat source
- Interruptible power source
 - Power outlet

Concept Generation

- Current System
 - Solid Piece of Lexan
 - Rubber Stopper



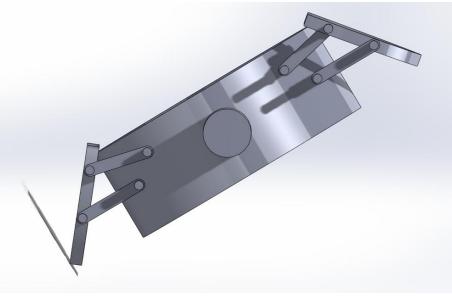
Rubber Stopper Used to Hold Mirror Cover



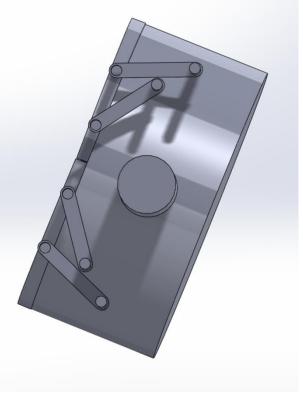
Jim Clark Holding the Current Mirror Cover



Four Link Design

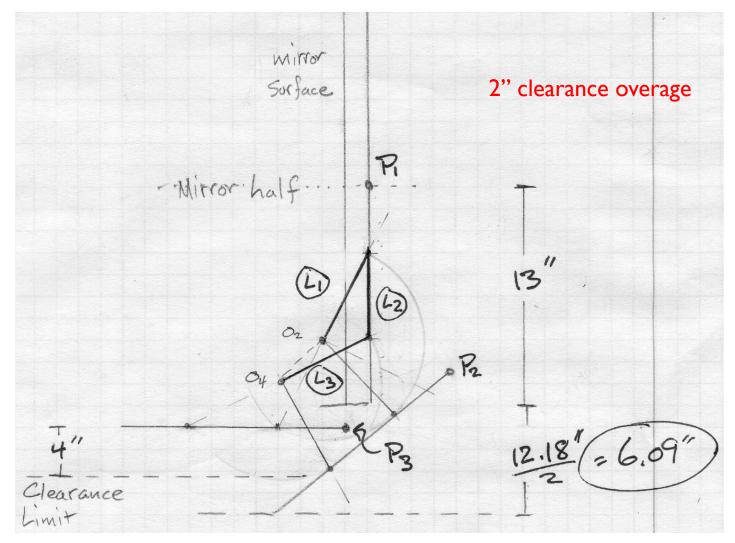


Cover Open



Cover Closed

Four Link Clearance





Client Suggestions

Blinds

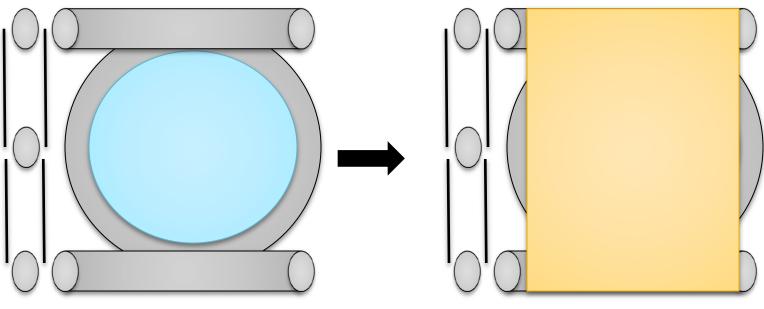


Figure I – Blinds open

Figure 2 – Blinds closed

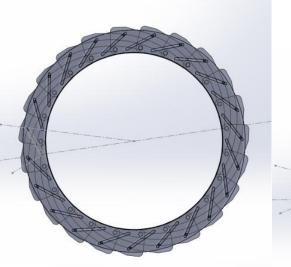
Design Discussion

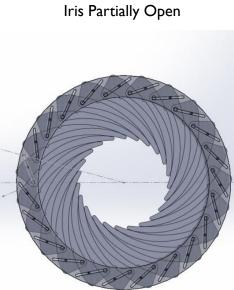
- Advantages
 - Simple
 - Inexpensive
- Drawbacks
 - Wind
 - Nitrogen Purge and Seal
 - Lifespan
 - Mounting Locations
 - Clearance

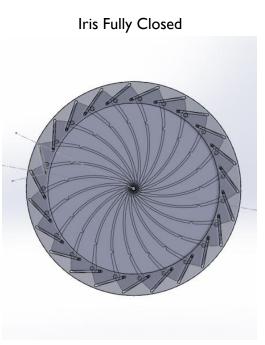


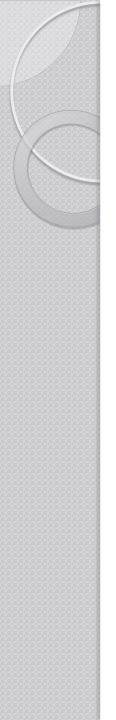
Iris Design

Iris Fully Open



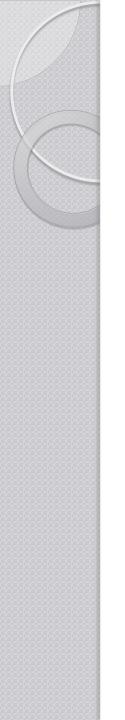






Iris Discussion

- Advantages
 - Elegant design
 - Minimal cross section exposed to wind
 - Well balanced
 - Rigid components
- Drawbacks
 - Complex
 - Redesigned to address clearance issues



Materials Selection

- Top and bottom rings must have similar thermal expansion to the cast aluminum mirror cell
- Plate Aluminum will be machined to the required geometry for the rings



Materials Selection

- Iris blades
 - Low coefficient of friction
 - Low thermal expansion
 - High tensile strength
 - Low density
 - Inexpensive
- Polyoxymethylene "<u>Delrin</u>"



Gannt chart

| | D. I.I. | 0 | Provide Land | 0 | 12 | | Oct 2 | 9, '12 | | No | VE 110 | ŝ. | | Mer | 12, 1 | 1 | | N | ov 19 | 110 | | Mau | 26, ' | 10 | | De | c 3, ': | 2 |
|-------------------------------------------|------------------------|--------------|-----------------------------------------|----|---------|---|-------|--------|---|----|---------------|-------------|-----|-----|-------|---|---|---|-------|-----|---|-----|------------|----|------|----|------------|---|
| Task Name 👻 | Duration 💂 | Start 🔻 | Finish 🚽 | Pr | 12 T | S | M | W | F | S | v 5, '12 T | T | S | M | | _ | E | S | T | T | S | M | 20, W | | F | S | сэ, . Т | 2 |
| + Project Assesment and Identification | 8 days? | Thu 9/27/12 | Tue 10/9/12 | | | | | | | - | | | | | | | | | | | | | | | | | | |
| Design and Testing | 24 days | Sat 10/13/12 | Thu 11/15/12 | | - | - | - | | | | - | - | - | - | | V | | | | | | | | | | | | |
| Prototype Analysis | 24 days | Tue 10/30/12 | Fri 11/30/12 | | | | | | | _ | | - | - | - | | _ | _ | _ | _ | _ | - | - | _ | = | V | | | |
| Solid Works model | 3 days | Fri 11/2/12 | Tue 11/6/12 | 14 | | | | | _ | | | | | | | | | | | | | | | | | | | |
| Materials Selection | 3 days | Tue 10/30/12 | Thu 11/1/12 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Presentation: Engineering Analysis | 0 days | Tue 11/6/12 | Tue 11/6/12 | | | | | | | 4 | 11/6 | Ē. | | | | | | | | | | | | | | | | |
| Report: Engineering Analysis | 0 days | Fri 11/9/12 | Fri 11/9/12 | | | | | | | | | \$ 1 | 1/9 | | | | | | | | | | | | | | | |
| Redesign of Analyzed components | 5 days | Fri 11/2/12 | Thu 11/8/12 | | | | | ŧ | | | _ | 7 | | | | | | | | | | | | | | | | |
| Concept Finalization | 16 days | Fri 11/9/12 | Fri 11/30/12 | 21 | | | | | | | | È | - | _ | | | | | | | - | - | _ | | | | | |
| Presentation: Final Design | 0 days | Tue 11/27/12 | Tue 11/27/12 | | | | | | | | | | | | | | | | | | | \$ | 11/ | 27 | | | | |
| Report: Final Design | 0 days | Fri 11/30/12 | Fri 11/30/12 | | | | | | | | | | | | | | | | | | | | | ٩ | 11/3 | 30 | | |
| | a (1945) (1975) (1976) | | horized and on the second second second | | | | | | | | | | | | | | | | | | | | | | 3 | | | |

Questions?

Quality Function Diagram

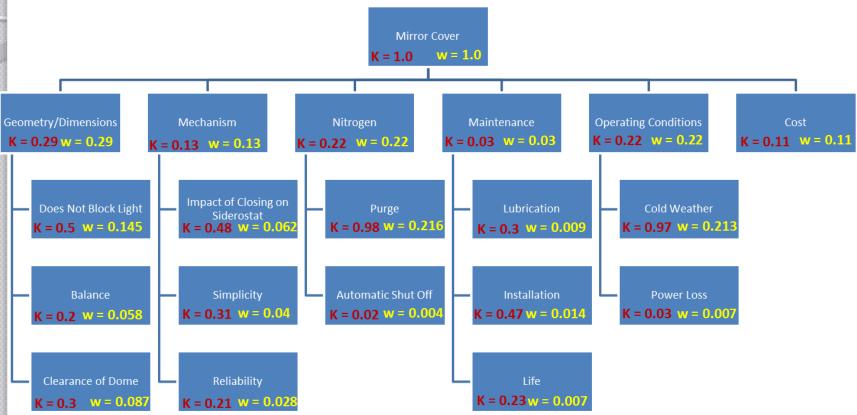
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| Engineer | | | | | | | ring Requirements | | | | | | | | |
|---------------------|----------------------------------------|----------------|-----------------|-------------------|--------|------|-------------------|------------|-------|--|--|--|--|--|--|
| | | Yield Strength | Young's Modulus | Moment of Inertia | Weight | Cost | Thermal Expansion | Dimensions | Power | | | | | | |
| ts | Durability | х | х | | | х | | | | | | | | | |
| en | Inexpensive | x | x | | х | х | | | | | | | | | |
| Ę | Protect mirror from the elements | x | | | | | | х | | | | | | | |
| lire | Maintain nitrogen purge | | | | | | | х | x | | | | | | |
| Client Requirements | Mitigate need for human interaction | | | | | | | | x | | | | | | |
| | Low weight | x | х | х | х | х | | | | | | | | | |
| | Does not interfere with star light | | | | | | | х | | | | | | | |
| | Maintain range of swivel of siderostat | | | х | | | | х | | | | | | | |
| 0 | Withstand Temperatures (-20F TO 100F) | | | | | | х | | | | | | | | |
| | Units | psi | psi | in ⁴ | lb | \$ | in/in *F | in | Volt | | | | | | |

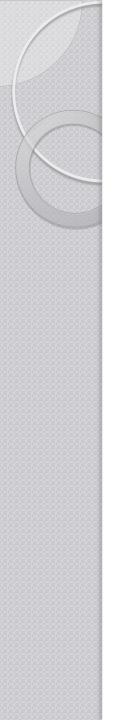
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Weighting Factors



Criteria Tree With Weighted Factors



Decision Matrix

| Criteria | Design Options | | | | | | | | | | |
|---------------------|------------------|---------------------|------------|-----------|--|--|--|--|--|--|--|
| Criteria | Pneumatic Roller | Two Piece Four Link | Inflatable | Worm Gear | | | | | | | |
| Doesn't Block Light | 6 | 9 | 9 | 8 | | | | | | | |
| Balance | 8 | 8 | 7 | 6 | | | | | | | |
| Clearance | 5 | 4 | 9 | 2 | | | | | | | |
| Impact | 6 | 8 | 9 | 8 | | | | | | | |
| Simplicity | 4 | 8 | 4 | 8 | | | | | | | |
| Reliability | 5 | 5 | 6 | 7 | | | | | | | |
| Purge | 3 | 7 | 3 | 7 | | | | | | | |
| Auto Shut Off | 7 | 7 | 9 | 7 | | | | | | | |
| Lubrication | 3 | 3 | 7 | 2 | | | | | | | |
| Installation | 2 | 5 | 7 | 8 | | | | | | | |
| Life | 8 | 6 | 2 | 7 | | | | | | | |
| Cold Weather | 5 | 5 | 3 | 5 | | | | | | | |
| Power Loss | 6 | 6 | 9 | 4 | | | | | | | |
| Cost | 5 | 8 | 5 | 8 | | | | | | | |
| Total | 73 | 89 | 89 | 87 | | | | | | | |
| Weighted Total | 4.885 | 6.739 | 5.491 | 6.386 | | | | | | | |

Top Four Concepts Shown in Weighted Matrix